

CIVILS

LANDSCAPING

AQUA

SPORT

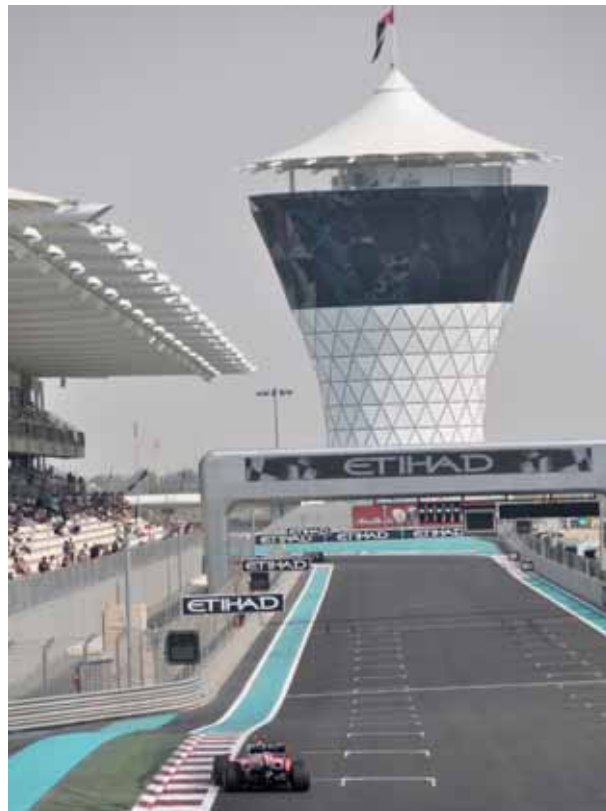


Surface Drainage Systems



PROJECTS WORLDWIDE..

surface drainage channel



Yas Marina Circuit in Abu Dhabi, U.A.E.



Data Ran Merdeka in Kuala Lumpur, Malaysia



Gardens by the Bay Tadpole Area in Singapore



Teesport Container Terminal, Middlesbrough, UK



About ASTRAL

4



About HAURATON

7



Benefits of RECYFIX® Channels

10



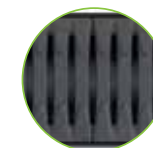
How to choose the right product?

12



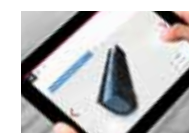
HAURATON system comparison

14



Grating designs

16



Hydraulic

18



Step Fall adaptors

54



RECYFIX®PRO
Corrosion-free linear drainage for private and public areas.

20



RECYFIX®STANDARD
Linear drainage channels for public and commercial areas.

28



Slotted Channels
Slotted channels for design-sensitive applications.

38



RECYFIX®NC
Highly stable and lightweight - linear drainage made of PP for Civils engineering.

44



RECYFIX®MONOTEC
Drainage system for traffic, parking and commercial areas.

52



TOP X
The drainage channel for private driveways, courtyards, patios and gardens.

64



Additional products

68



Installation
It's running well during the installation.

76

ASTRAL THE PRO INDIA PIPE COMPANY

Established in 1996 with the aim to manufacture best-in-globe plastic piping systems, Astral Pipes fulfils emerging piping needs of millions of houses and adds extra mileage to India's developing real estate fraternity with the hallmark of unbeaten quality and innovative piping solutions. Keeping itself ahead of technology curve, Astral has always been a front runner in the piping category by bringing innovation and getting rid of old, primitive and ineffective plumbing methods. Bringing CPVC in India, and pioneering in this technology, have set Astral apart and enabled it to obtain NSF approval for its CPVC pipes and fittings. Astral went beyond category codes by launching many industry firsts, like launching India's first lead-free uPVC pipes for plumbing as well as for stream water, just to name a few.

Astral Pipes offers the widest product range across this category when it comes to product applications. Astral Pipes is equipped with production facilities at Santej and Dholka in Gujarat, Hosur in Tamil Nadu and Ghilot in Rajasthan to manufacture plumbing systems, drainage systems, agriculture systems, fire sprinkler piping systems, industrial piping and electrical conduit pipes with all kinds of necessary fittings.

Astral Pipes has recently acquired Rex Polyxtrusion Pvt. Ltd. which enables to expand its product range in terms of offering corrugated piping for drainage & cables, polyolefin cable channels, sewage treatment plants, plastic sheathing

ducts, suction houses, telecommunication PLB ducts and sub-surface drainage systems. This range helps Astral to establish a strong foothold in infrastructure & agriculture sector in the constantly evolving business of piping. Rex has production facilities at Sangli in Maharashtra and Sitarganj in Uttarakhand.

In 2014, Astral forayed into the adhesives category by acquiring UK-based Seal It Services Ltd. and Kanpur based Resinova Chemie Ltd. which manufactures adhesives, sealants and construction chemicals. With five manufacturing facilities now in this business segment, Astral has strengthened its presence in the category and made rapid in roads.

Brand Astral stands for innovation and for setting new trends in the piping industry. Bringing newer piping technologies and continuous innovation in existing as well as new products has been the focal point at Astral. This special emphasis helps the brand set the bar higher and lead amongst others by example. Astral is also known for its compromise-free quality and exceeds consumer's expectations. Right from introducing new piping technologies to innovative brand communications in the category, Astral's brand mission has been to maintain and grow a commanding presence in the minds of customers and to deliver promised values consistently.



THE COMPLETE LOW NOISE DRAINAGE SYSTEM

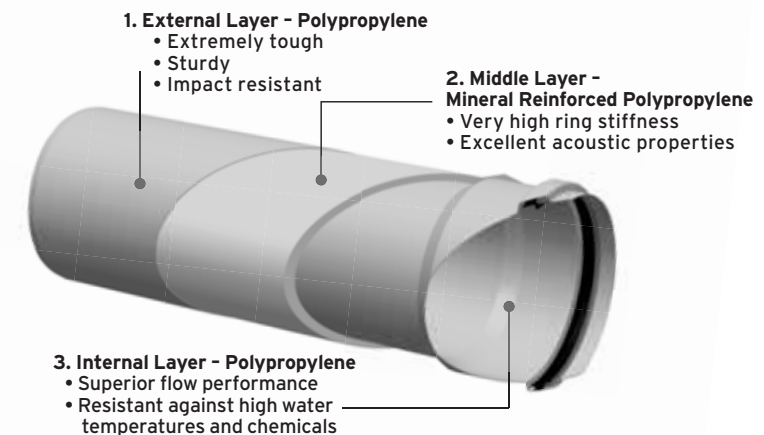
Our unique ASTRAL SILENCIO low noise system is an innovative product made of Mineral-Reinforced Polypropylene. This base material provides excellent mechanical and acoustic properties of Astral Silencio. Made with a high molecular structure, which enables absorption of both airborne sound and structure borne sound so that the sound energy does not spread over the pipe wall.

AVAILABLE SIZES:
DN 40 mm, DN 50 mm, DN 75 mm, DN 110 mm, DN 160 mm
DN 200 mm

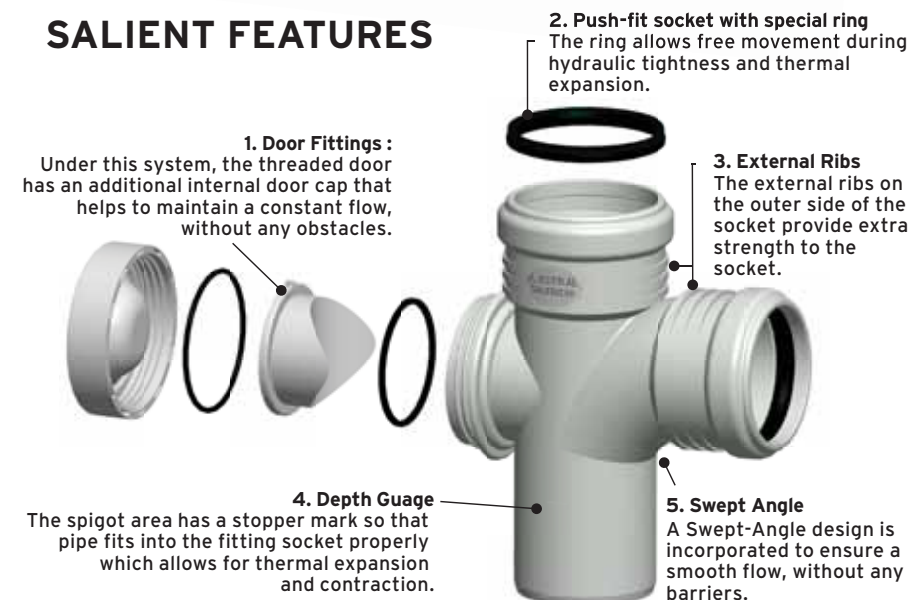


The Complete Low Noise System **<10DB @2lps**

THREE LAYER TECHNOLOGY



SALIENT FEATURES





ULTRA MODERN DRAINAGE SYSTEM

Astral introduces the best underground drainage system which connect your SWR system to your main drains, public sewer or carry it to the sewage treatment plant. It's a complete solution for building drainage and sewerage application. Astral has designed and developed this ultra modern system in view with the highly sophisticated building drainage requirement. Astral underground system is having multiple advantages to traditional drainage products.

Astral manhole/inspection chambers are made of 100% virgin UV stabilized Polyethylene (PE) or Polypropylene (PP) material and are intended for use in underground drainage and sewerage systems. Innovative industrial strength design based on almost 20 years of German/

European experience incorporates carefully designed ribs to provide extra strength to the product and at the same time act as an uplift prevention system against ground water. Astral manholes have been installed in extremely challenging site conditions such as high ground water level. Astral chambers are suitable for both on-road and off-road installations.

Manhole/inspection chambers are an essential part of any sewerage pipeline and are typically required whenever there is a change in direction, diameter or significant change in gradient of the sewerage pipeline. Manhole/inspection chambers are required in domestic, commercial and municipal sewerage networks.



KEY FEATURES

- Prefabricated system complete with benching, shaft, steps and accessories.
- Multiple configuration option in single piece.
- Multiple inlet options with variety of inlet and outlet sizes in single piece.
- Completely water tight with no infiltration or ex-filtration.

- Ultra durable and resistant to corrosion.
- High quality as per latest European Standard EN 13598 leading to consistent quality for entire Project.
- Maintenance Free.
- Reduced Operating Cost - minimal blockages due to hydraulically optimized channels, no Infiltration.
- Top quality accessories - watertight rubber seals for pipe connection (EN 681-1); corrosion resistant steps.

HAURATON, ONE OF THE LEADERS WORLDWIDE IN DRAINAGE

Innovative drainage products from

HAURATON make sure that water flows away in proper courses and those buildings remain safe all over the world. We have been developing and producing solutions for surface drainage over 60 years and distribute them worldwide with great success. Our strengths are the flexibility and individuality of a family-owned company with short lines of decision making and a consistent market orientation.

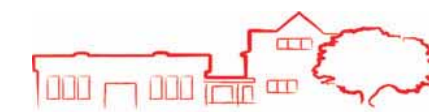
Some figures from the HAURATON world

- **FOUNDED IN 1956**
- **1800 KM OF CHANNELS INSTALLED IN 2016**
- **18,500 KM LINEAR DISTANCE**
- **PRESENCE IN 73 COUNTRIES WORLDWIDE**

HAURATON *locations*



Zentrale
→ **Headquarter**



Schlosserei
→ **Conference center**



Ötigheim
→ **Factory and logistics**



Evolution of surface drainage systems



Conventional System

HARAPPA 2600 B.C.

The world's first known urban waste water system appeared in Asia (Harappa/Indus to Lothal) around 2600 BC.

In-Situ

IN-SITU

In-Situ Systems are simple channels formed from concrete on site with a grating laid in-between.

Disadvantages: Time consuming, costly installation, low quality finish, poor durability, rattling and rusted gratings.

Modern System

HAURATON DRAINAGE SYSTEM

The drainage systems of Hauraton are efficient, sustainable and highly stable.



Comparison - HAURATON RECYFIX® & Cast In Situ channels

HAURATON RECYFIX® Modified Polypropylene (PP) Channel		Cast-In-Situ Cement Concrete Channel	
✓	Quick, easy installation; estimated up to 4 times quicker to install compared with cast-in-situ channels.	✗	Time-consuming, costly and difficult installation process.
	Cost reductions achieved by: <ul style="list-style-type: none"> • Smaller trench excavation on site • Reduced costs regarding removal of site debris • Less sub-base material required • Lightweight, modular units (no shuttering) • Fewer installation procedures on-site • Edge-frame integral within channel body • Gratings pre-fitted to channels (some RECYFIX® systems) 		Increased costs due to: <ul style="list-style-type: none"> • Larger trench excavation • Additional site debris to remove • Additional sub-base material • Complex shuttering system • Steel reinforcement within concrete walls • Additional construction procedures (shuttering, angle-frame installation etc). • Wider channel system (room for site work); more concrete, wider gratings; higher costs
✓	Smaller channel sizes for given catchment area.	✗	Larger channel sizes for given catchment area.
✓	Lower long-term maintenance costs; durable and corrosion resistant system.	✗	Higher long-term maintenance costs; system subject to deterioration and failure as soon constructed.
✓	Modular channel structure; rigid edge-frame integral within channel body. Torsion-free ribs and concrete anchors for structural integrity.	✗	Simple channel system constructed on site. Quality and precision of construction dependent on skill / experience of installer.
✓	Modified polypropylene (PP) is strong, durable and impact resistant with high corrosion resistance.	✗	Cement concrete has only moderate resistance. Concrete walls subject to decay/ spalling over time.
✓	RECYFIX® system / installation complies (tested) regarding international standards (EN 1433) loading, watertightness, total reassurance).	✗	Traditional methods neither constructed nor tested in accordance with recognized standards. No bench-mark against construction standards for the clients benefit. Quality varies; no reassurance.
✓	Smooth internal surface (Manning n = 0.010) and U-Shaped channel profile. Efficient hydraulics, less maintenance.	✗	Rough internal surface (Manning n = 0.015 +) and rectangular channel profile. Inefficient hydraulics.
✓	Modular channel units with precise, effective joint design (tongue and groove profile) and high water resistance properties (water absorption <0.1%). Water tightness.	✗	Rigid concrete structure prone to cracking through settlement. Steel reinforcement bar may corrode / expand. Watertightness compromised.
✓	Smaller grating surface area, reduced but efficient intake area, tested intake capacity. Less ingress of leaf litter / surface debris, with reduced maintenance.	✗	Wide gratings, wide openings, leads to greater ingress of leaf litter/surface debris with increased maintenance requirement.
✓	Smaller gratings, narrow surface footprint, anti-slip surface design; lower skid risk. Less prone to failure.	✗	Wide gratings, larger surface area, flat bar design; skid hazard when wet. More prone to failure.
✓	Gratings securely bolted within edge-frame housing; innovative design to prevent longitudinal / lateral movement of gratings (grating nibs / edge-frame location holes). No rattle, low noise pollution, avoids theft and vandalism. Safe!	✗	Gratings often loose within angle-frame; causing impact / shunt damage to installation (gratings / angle-frame). Gratings rattle within angle-frame, high noise pollution. Risk of theft, vandalism and wide, heavy gratings falling into channel body. Unsafe!
✓	Channel system installed below top-surface (3 mm – 5 mm) gratings sit precisely within channel edge. Safe to traffic.	✗	Imprecise construction; metal angle-frame and/or grating often sits above surface level. Hazard.
✓	High quality finish. Precise system jointing, durable materials, standards conformance. Modern, practical, discreet, decorative grating designs (HeelSafe). Compliments modern building designs.	✗	Poor quality finish. Imprecise installation, no construction standards. Basic grating features, limited design options, heavy, cumbersome, unattractive surface appearance. Unsafe. Conflicts with modern building design.

Benefits of RECYFIX® Channels compared to local in-situ solutions



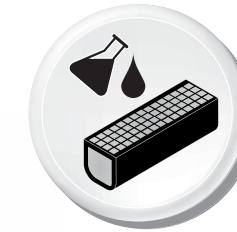
low weight ensures easy handling on site

- much lighter than channels made of concrete or polymer concrete
- easy transport and quick installation = saves time



ecological and sustainable material

- RECYFIX channels are made of 100% recycled Polypropylene (PP) that is very eco friendly



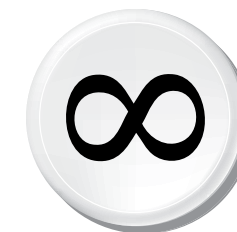
high resistance

- high chemical resistance against corrosive liquids
- 100% UV-resistant



high security

- Certified according to European Standard EN 1433



durability

- Polypropylene (PP) reacts very slowly to weathering such as air, light, wind, dust and therefore is extremely durable



high stability

- channels are extremely tough, can be packed, transported and transferred with ease



100% corrosion-free



RECYFIX® = a high-quality recycled composite

My benefit:
50% cost savings on installation





RECYFIX® channels meet the requirement of European Standard EN 1433 (drainage channels)


Characteristics of a drainage system

How to choose the right product?

1. Project application


 Private areas
Parks
Pedestrian zones
Class A, 15 kN, 0.9 t wheel load

 Streets (alongside)
Commercial areas
Class D, 400 kN, 24 t wheel load

 Public areas
Garage entrances
Car parks
Class B, 125 kN, 7.5 t wheel load

 Industrial yards
Container yards
Ports
Class E, 600 kN, 36 t wheel load

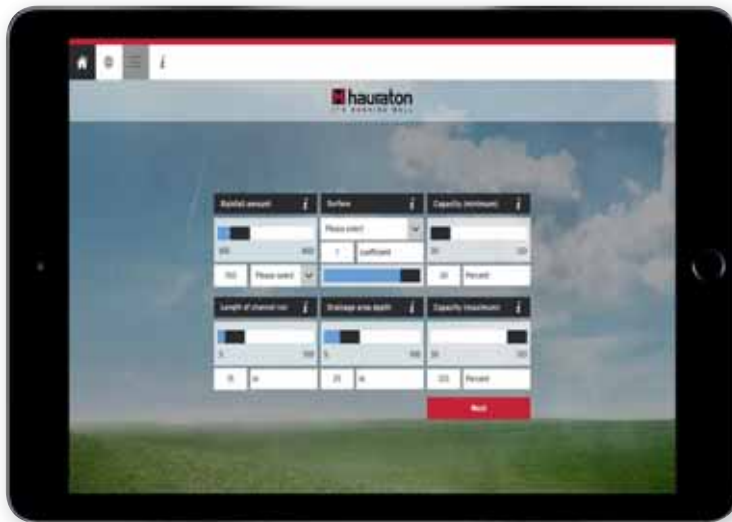
 Market squares
Commercial areas
Class C, 250 kN, 15 t wheel load

 Airports
Race tracks
Class F, 900 kN, 54 t wheel load

In case of any doubt a higher loading class should be chosen.

2. Hydraulic design

Drainage area depths in dependence on the line length of RECYFIX channels



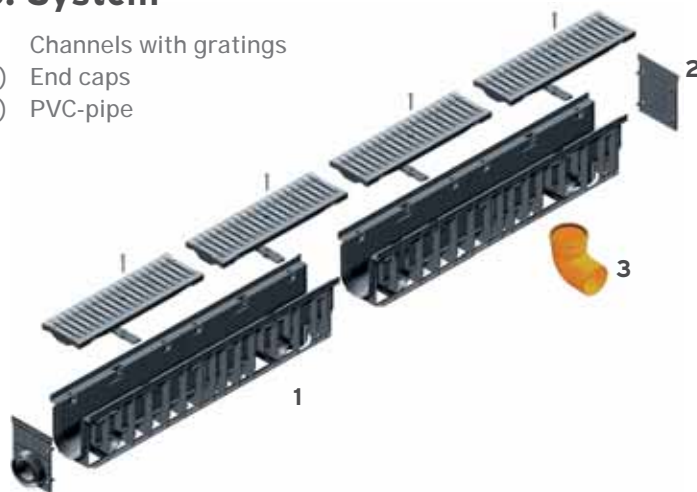
With a few information on area to be drained such as length, width and surface layer plus the rain intensity, with the HAURATON Hydraulic-App the best system from hydraulic purpose can be calculated.

A professional hydraulic calculation is available on request









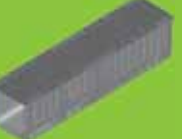
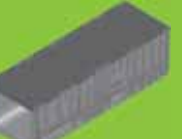

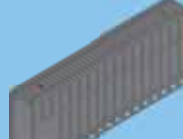

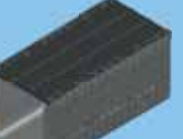


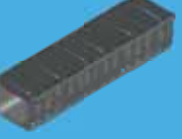
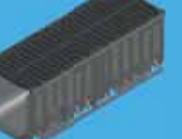



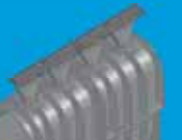

More information on page 15.

3. System

- 1) Channels with gratings
- 2) End caps
- 3) PVC-pipe










HAURATON product range

Applications	Nominal width unit					
	100	150	200	300	400	680
						
	RECYFIX [®] PRO	RECYFIX [®] PRO	RECYFIX [®] PRO			
						
	RECYFIX [®] STANDARD / RECYFIX [®] PRO / Slotted Channel	RECYFIX [®] STANDARD PRO / Slotted Channel	RECYFIX [®] STANDARD	RECYFIX [®] STANDARD		
						
	RECYFIX [®] MONOTEC		RECYFIX [®] MONOTEC		RECYFIX [®] NC	
						
	RECYFIX [®] NC		RECYFIX [®] NC	RECYFIX [®] NC		
						
	RECYFIX [®] HICAP [®] F		RECYFIX [®] HICAP [®] F	RECYFIX [®] HICAP [®] F		RECYFIX [®] HICAP [®] F

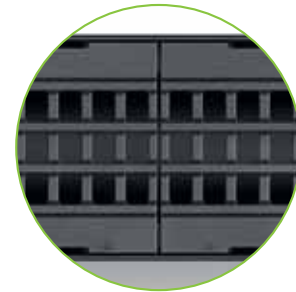
Further details on following product pages. RECYFIX HICAP F on request for project business.

HAURATON system comparison

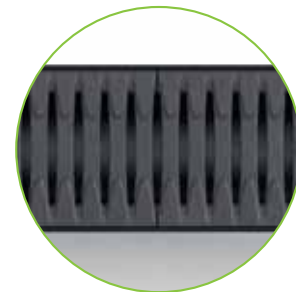
System Characteristics	RECYFIX®STANDARD	RECYFIX®PRO	RECYFIX®NC
System rendered image			
Applications	<p>Landscape or domestic projects with light pedestrian use and no (or very limited) domestic car traffic</p> <p>Examples:</p> <ul style="list-style-type: none"> • Light pedestrian use • Lightly used pathways • Cycle tracks (not trafficked) • Domestic driveways • House entrances • None-traffic locations (against buildings and walls) • Gardens and green areas (light pedestrian use) 	<p>Areas subject to heavy-duty pedestrian use; or limited use by 'slow-moving' domestic/light-commercial vehicles</p> <p>Examples:</p> <ul style="list-style-type: none"> • Light pedestrian use and lightly used pathways • Cycle tracks (not trafficked) • Domestic driveways • House entrances • None-traffic locations (against buildings and walls) • Gardens and green areas (light pedestrian use) • Sidewalks • Pedestrian areas and yards • Public parks and communal areas • Shopping centres and precincts • Light vehicle driveways and private parking areas • Commercial and multi-storey parking areas • Small commercial and industrial premises (use by hand-held pallet trucks only) • Railway platforms 	<p>Areas subject to more regular traffic; light commercial forklifts/slow-moving heavy vehicles. *Not suitable for fast-moving traffic on roads and highways</p> <p>Examples:</p> <ul style="list-style-type: none"> • Public areas • Petrol filling station forecourts (not constantly traffic by heavy vehicles) • Service yards and logistic areas; commercial and industrial areas (*refer to general note above) • Roadsides and carriageway locations (non-traffic locations)
Surface finish types	<ul style="list-style-type: none"> • Paving Units • Concrete Pavement • Resin Surfaces • Other 	<ul style="list-style-type: none"> • Paving Units • Concrete Pavement • Resin Surfaces • Asphalt • Other 	<ul style="list-style-type: none"> • Concrete Pavement (recommend concrete surround installed to top surface for heavy-duty applications) • Paving Units • Resin Surfaces • Asphalt • Other
Channel edge detail	<ul style="list-style-type: none"> • Integral PP edge frame (within channel body) • 'lay-on' grating design; gratings laid on PP channel edge • Visible edge detail 	<ul style="list-style-type: none"> • Integral PP edge-frame (within channel body) • 'In-laid' grating design; gratings inserted inside/in-between channel edge-frame • Visible (narrow) edge detail (aesthetic finish) 	<ul style="list-style-type: none"> • Composite PP edge-frame is an integral part of the channel body; for added rigidity and corrosion resistance. • 'In-laid' grating design; gratings inserted inside/in-between channel edge-frame • Visible (narrow) edge detail (aesthetic finish) • Gratings are bolted to channel edge-frame (8 bolts/metre) 
Grating fixing system	<ul style="list-style-type: none"> • 2 locking bars and bolts per metre 	<ul style="list-style-type: none"> • 2 locking bars and bolts per metre 	
Highlights	<ul style="list-style-type: none"> • Basic, commercial grade' channel system • Lowest cost product of the listed channel systems • System generally delivered with gratings pre-assembled 	<ul style="list-style-type: none"> • Ridges prevent longitudinal movement of grating • System generally delivered with gratings pre-assembled • This is HAURATON's best selling product 	<ul style="list-style-type: none"> • RECYFIX®NC provides a secure grating connection to the channel edge-frame with a 8 bolt-fixing per metre for heavier and more regular loads

HAURATON grating designs for landscaping applications

RECYFIX®PRO 100



GUGI-Grating made of PA-GF
Mesh width: 15 x 25 mm



FIBRETEC Slotted grating made of PA-GF
Slot width: 9 mm

RECYFIX®PRO 200



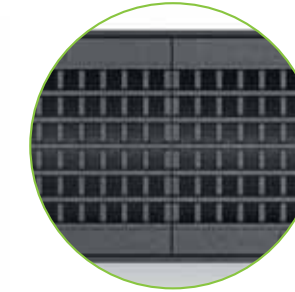
FIBRETEC Slotted grating made of PA-GF
Slot width: 9 mm

RECYFIX®STANDARD 100



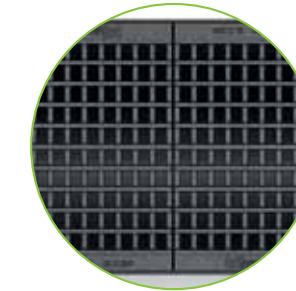
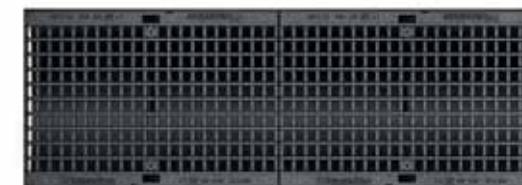
GUGI-Ductile iron mesh gratings
Mesh width: 15 x 25 mm

RECYFIX®STANDARD 200



GUGI-Ductile iron mesh gratings
Mesh width: 15 x 25 mm

RECYFIX®STANDARD 300



GUGI-Ductile iron mesh gratings
Mesh width: 15 x 25 mm

FIBRETEC®



FIBRETEC® in Fern FIBRETEC® in Sand FIBRETEC® in Stone FIBRETEC® in Black

The art of drainage has many styles. With the coloured FIBRETEC® gratings, HAURATON creates a completely new scope of design.

Hydraulic performance of RECYFIX® channels

The exemplary hydraulic performance test on the hydraulic capacity of two channel runs (4 meter of RECYFIX® 150 Type 01), one with and one without built-in fall, clearly shows, that at the end the hydraulic performance is almost the same. Until the channels are completely emptied of water, it takes 1:17 minutes without built-in fall compared to 1:13 minutes with 0.5% built-in fall.



As a result, although RECYFIX channels do not have a built-in fall, RECYFIX channels fulfill all hydraulic demands and also ensure that under all applications storm water flows into the channel.



See here the hydraulic performance test.

HAURATON channels have optimized hydraulics and don't require slope.

Channel shape

Tests and hydraulic calculations have shown that channels with a U-shaped cross section have a better velocity at the end of the channel run and a higher cleaning power compared with a V-shaped or an In-Situ cross section.



Competitor



In-Situ



HAURATON

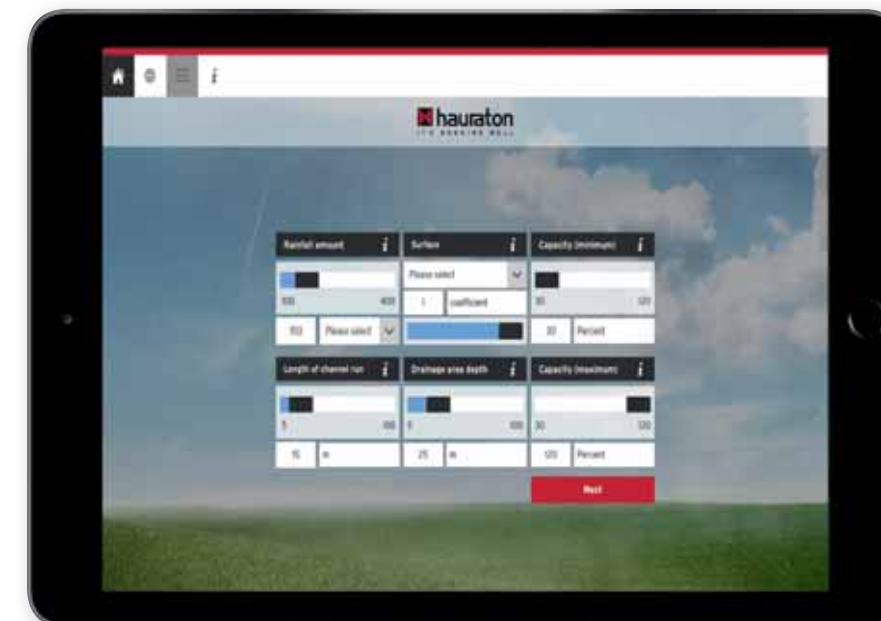
30% more draining capacity

Results

- U-shaped channels have up to a 30 % increased draining capacity compared to V-shaped channels.
- In a U-shaped channel the water has a larger contact area with the soiling. That's why this channel cleans itself more efficiently.

HAURATON Hydraulic App

With our HAURATON hydraulic app you can get a quick overview on our channel systems. Since we want to provide you with a straightforward and easy-to-use application, only four parameters need to be entered. With just one click you can select between the channel systems according to your individual needs .



Download here:
hauraton.com/en/hydraulic-app.php



hydraulic app currently for PC, iOS and Android

RECYFIX[®]PRO

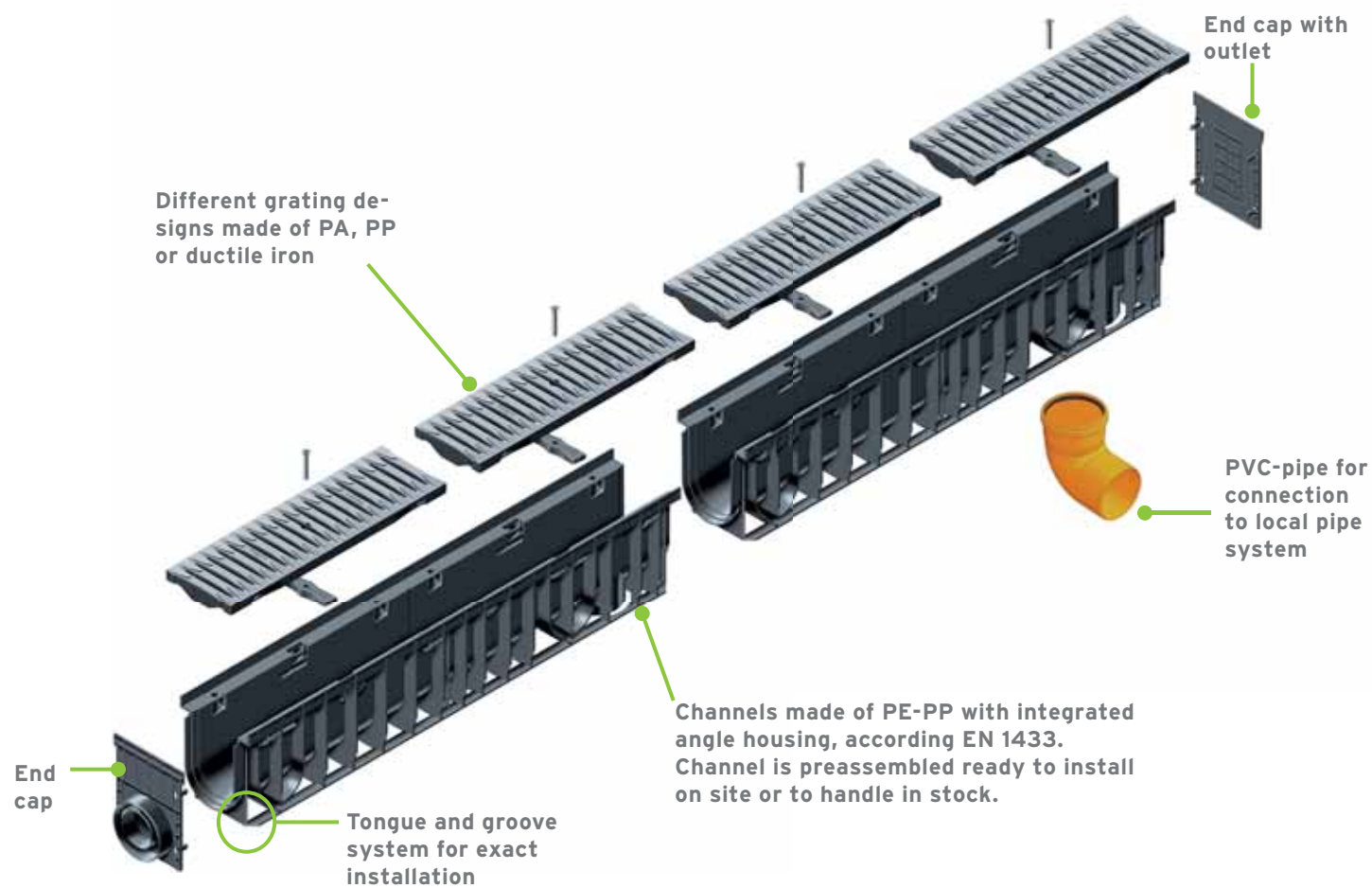
Corrosion-free drainage system for private and public areas.



Market squares
Public areas
Private areas



Data Ran Merdeka in Kuala Lumpur, Malaysia



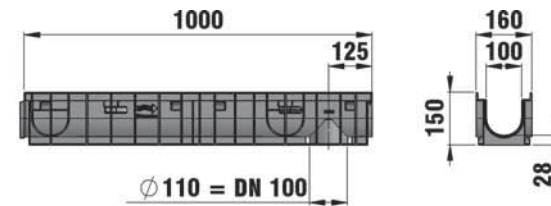
European quarter in Frankfurt, Germany

RECYFIX®PRO 100

Combi article

RECYFIX®PRO 100, class A 15

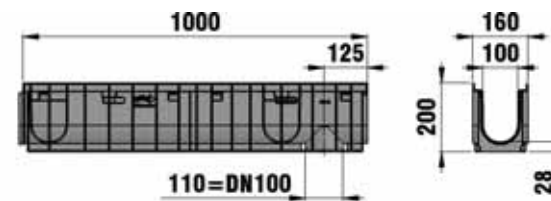
Type 01 with Slotted grating
SW 80/10, locked



	Length mm	Width mm	Height mm	Drainage cross-sect. cm ²	Intake cross-sect. cm ² /m	Weight kg	Item No.	
Type 01 with slotted grating SW 80/10, locked	1000	160	150	92	378	4,8	47021	
Type 020 with slotted grating, SW 80/10, locked	1000	160	250	192	278	6,6	48621	

RECYFIX®PRO 100, class B 125

Type 010 with GUGI-Grating made
of PA-GF, MW 15/25, black, locked



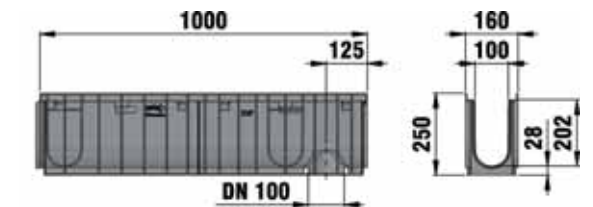
	Length mm	Width mm	Height mm	Drainage cross-sect. cm ²	Intake cross-sect. cm ² /m	Weight kg	Item No.	
Type 01 with GUGI-Grating made of PA-GF, MW 15/25, black, locked	1000	160	150	92	444	4,3	47035	
Type 010 with GUGI-Grating made of PA-GF, MW 15/25, black, locked	1000	160	200	142	444	4,7	47040	
Type 01005 with GUGI-Grating made of PA-GF, MW 15/25 mm, black, locked	500	160	200	142	444	2,5	47041	
Type 020 with GUGI-Grating made of PA-GF, MW 15/25, black, locked	1000	160	250	192	444	5,5	48623	
Type 75 with GUGI-Grating made of PA-GF, MW 15/25, black, locked	1000	160	75	35	444	2,9	47032	
Type 95 with GUGI-Grating made of PA-GF, MW 15/25, black, locked	1000	160	95	55	444	3,6	47033	

RECYFIX®PRO 100

Combi article

RECYFIX®PRO 100, class C 250

Type 020 with FIBRETEC slotted grating,
SW 9



	Length mm	Width mm	Height mm	Drainage cross-sect. cm ²	Intake cross-sect. cm ² /m	Weight kg	Item-No. galvanised	
Type 01 with FIBRETEC slotted grating, SW 9, black	1000	160	150	92	372	4,6	47055	
Type 010 with FIBRETEC slotted grating, SW 9, black	1000	160	200	142	372	4,9	47060	
Type 020 with FIBRETEC slotted grating, SW 9, black, locked	1000	160	250	192	372	5,8	48625	
Type 75 with FIBRETEC slotted grating, SW 9, black	1000	160	75	35	372	3,4	47062	
Type 95 with FIBRETEC slotted grating, SW 9, black	1000	160	95	55	372	3,7	47063	
Type 01 with FIBRETEC design slotted grating in the colour Sand, SW 9 mm, locked	1000	160	150	92	372	4,6	47405	
Type 010 with FIBRETEC design slotted grating in the colour Sand, SW 9 mm, locked	1000	160	200	142	372	4,9	47406	
Type 020 with FIBRETEC design slotted grating in the colour Sand, SW 9 mm, locked	1000	160	250	192	372	5,8	47407	
Type 75 with FIBRETEC design slotted grating in the colour Sand, SW 9 mm, locked	1000	160	75	35	372	3,4	47403	
Type 95 with FIBRETEC design slotted grating in the colour Sand, SW 9 mm, locked	1000	160	95	55	372	3,7	47404	
Type 01 with FIBRETEC design slotted grating in the colour Fern, SW 9 mm, locked	1000	160	150	92	372	4,6	47417	
Type 010 with FIBRETEC design slotted grating in the colour Fern, SW 9 mm, locked	1000	160	200	142	372	4,9	47418	
Type 020 with FIBRETEC design slotted grating in the colour Fern, SW 9 mm, locked	1000	160	250	192	372	5,8	47419	
Type 75 with FIBRETEC design slotted grating in the colour Fern, SW 9 mm, locked	1000	160	75	35	372	3,4	47415	
Type 95 with FIBRETEC design slotted grating in the colour Fern, SW 9 mm, locked	1000	160	95	55	372	3,7	47416	
Type 01 with FIBRETEC design slotted grating in the colour Stone, SW 9 mm, locked	1000	160	150	92	372	4,6	47411	
Type 010 with FIBRETEC design slotted grating in the colour Stone, SW 9 mm, locked	1000	160	200	142	372	4,9	47412	
Type 020 with FIBRETEC design slotted grating in the colour Stone, SW 9 mm, locked	1000	160	250	192	372	5,8	47413	
Type 75 with FIBRETEC design slotted grating in the colour Stone, SW 9 mm, locked	1000	160	75	35	372	3,4	47409	
Type 95 with FIBRETEC design slotted grating in the colour Stone, SW 9 mm, locked	1000	160	95	55	372	3,7	47410	

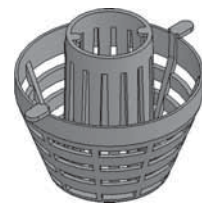
End caps and further accessories



End cap closed for type 01



End cap made of PP with outlet DN 100 for type 01



Mud bucket vertical DN 100, black



Holesaw, Ø 102 mm, with tool holder for a driller

	Length mm	Width mm	Height mm	Weight kg	Item No.	
End cap closed for Type 01	-	160	124	-	48681	
End cap made of PP with outlet DN/OD 110, type 01	-	160	200	0,1	48691	
End cap closed for Type 010	-	160	176	0,1	47082	
End cap made of PP with outlet DN 100 for Type 010	-	160	201	0,1	47093	
End cap made of PP, Type 020	-	160	250	0,1	48683	
End cap made of PP with outlet DN 100, Type 020	-	160	250	0,1	48695	
End cap Type 75	-	160	61	-	47097	
End cap Type 95	-	160	81	-	47098	
Mud bucket vertical DN 100, black	100	100	85	-	40293	
Step Fall Adapter for step slope, from type 01 to type 010, from Type 010 to Type 020	174	98	92	0,2	48790	
Holesaw, Ø 102 mm, with tool holder for a driller	-	-	-	0,6	980	

= The product is available in India

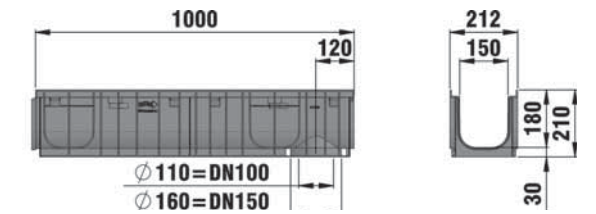
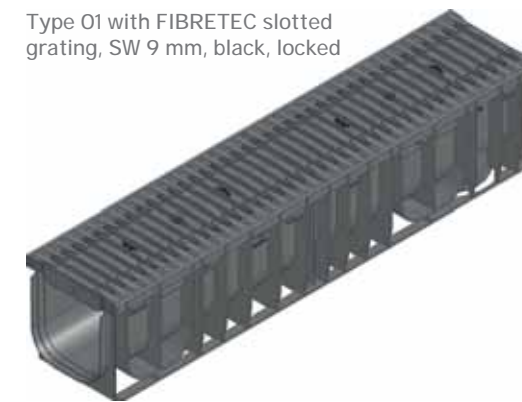
All other products are available on request.

RECYFIX®PRO 150

Combi article

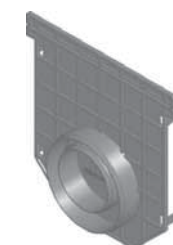
RECYFIX®PRO 150, class B 125

Type 01 with FIBRETEC slotted grating, SW 9 mm, black, locked

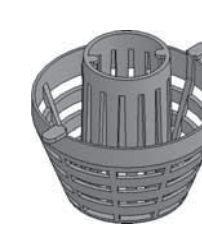


	Length mm	Width mm	Height mm	Drainage cross-sect. cm ²	Intake cross-sect. cm ² /m	Weight kg	Item No.	
Type 01 with FIBRETEC slotted grating, SW 9 mm, black, locked	1000	212	210	230	500	7,4	47135	

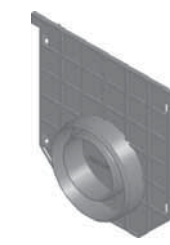
End caps and further accessories



End cap closed for Type 01



Mud bucket vertical DN 100, black



End cap closed, with outlet DN 70/100 for Type 01



Foul air trap set, vertical DN 100

	Length mm	Width mm	Height mm	Weight kg	Item No.	
End cap closed for Type 01	-	210	218	0,1	40591	
End cap combined, made of PP, with outlet DN 70/100, Type 01	-	210	203	0,1	40191	
Mud bucket, vertical, DN 100, black	100	100	85	-	40293	
Foul air trap set, vertical DN 100	-	-	203	0,4	40294	

= The product is available in India

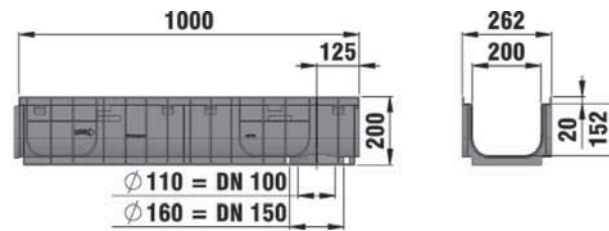
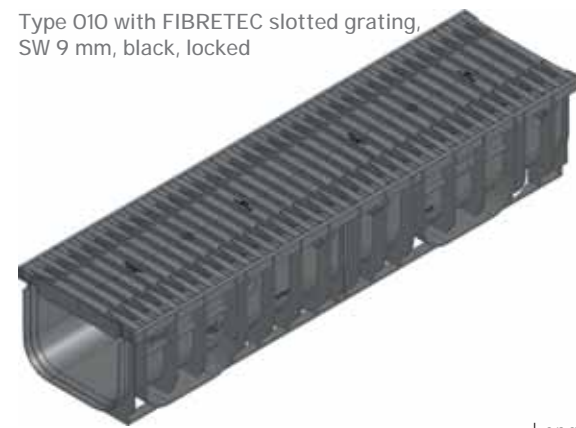
All other products are available on request.

RECYFIX®PRO 200

Combi article

RECYFIX®PRO 200, class B 125

Type 010 with FIBRETEC slotted grating, SW 9 mm, black, locked



	Length mm	Width mm	Height mm	Drainage cross-sect. cm ²	Intake cross-sect. cm ² /m	Weight kg	Item No.
Type 010 with FIBRETEC slotted grating, SW 9 mm, black, locked	1000	262	200	294	656	8,3	47246
Type 115 with FIBRETEC slotted grating, SW 9 mm, black, locked	1000	262	115	150	656	7,0	47233



Puteri Harbour, Malaysia

End caps and further accessories



End cap combined made of PP closed / with outlet DN 100, Type 010



Mud bucket DN 150



Holesaw, Ø 102 mm, with tool holder for a driller

	Length mm	Width mm	Height mm	Weight kg	Item No.
End cap combined made of PP closed / with outlet DN 100, Type 010	-	258	217	0,2	41387
End cap closed, Type 115	-	250	100	0,1	47297
Mud bucket vertical DN 100, black	100	100	85	-	40293
Mud bucket DN 150	-	-	180	0,6	2191
Holesaw, Ø 102 mm, with tool holder for a driller	-	-	-	0,6	980

= The product is available in India

All other products are available on request.



School in Sunderland, Great Britain

RECYFIX® STANDARD

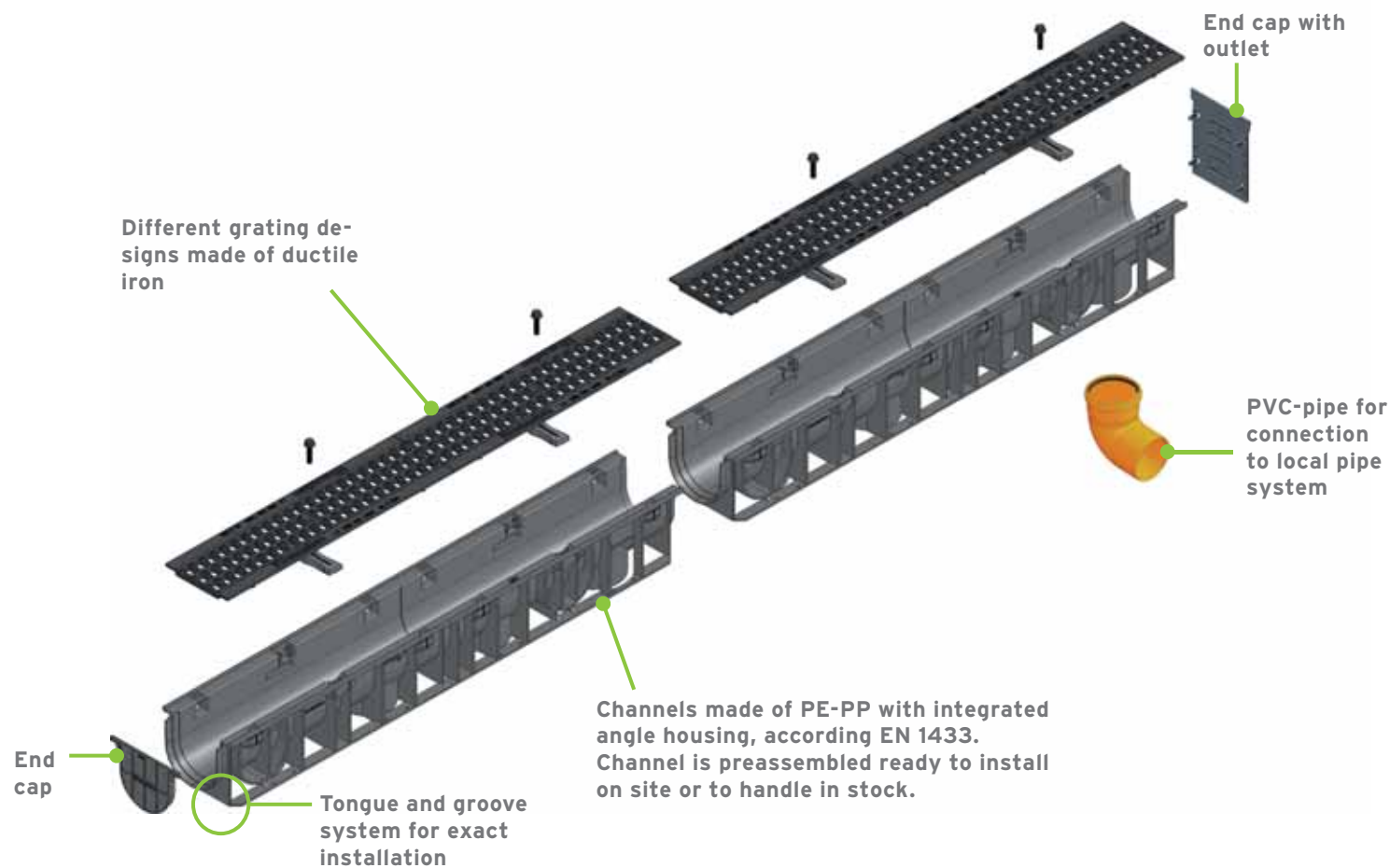
Linear drainage channels for public and commercial area.



Market squares
Public areas
Private areas



Public square in Hungary



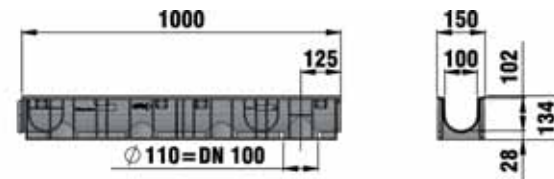
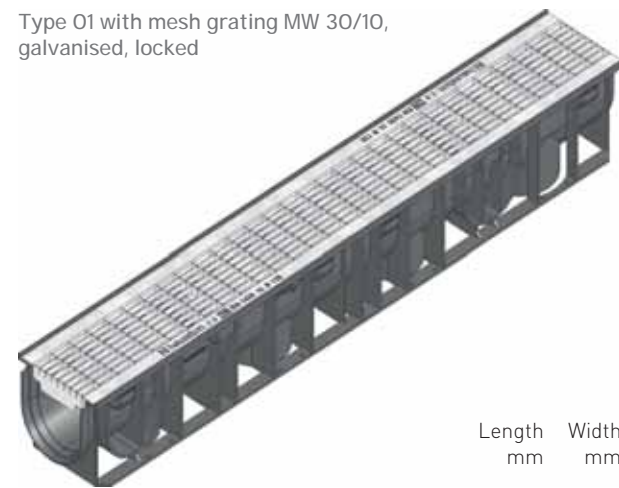
Condominium Suites Project Parque Norm Marque in Bangkok, Thailand

RECYFIX®STANDARD 100

Combi article

RECYFIX®STANDARD 100, class B 125

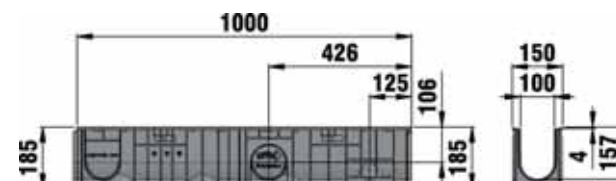
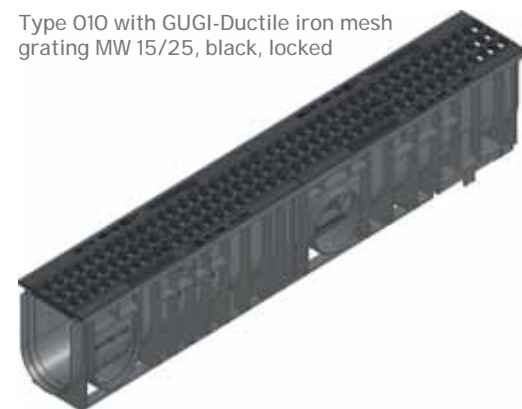
Type 01 with mesh grating MW 30/10, galvanised, locked



	Length mm	Width mm	Height mm	Drainage cross-sect. cm ²	Intake cross-sect. cm ² /m	Weight kg	Item No. galvanised	Item No. Stainless steel
Type 01 with mesh grating MW 30/10 mm, galvanised, locked	1000	150	134	92	650	5,1	41220	41210
Type 010 with mesh grating MW 30/10 mm, galvanised, locked	1000	150	185	142	650	6,6	41222	41212
Type 60 with mesh grating MW 30/10 mm, galvanised, locked*	1000	150	60	35	650	5,0	41224	
Type 80 with mesh grating MW 30/10 mm, galvanised, locked	1000	150	80	55	650	5,1	41226	41216

RECYFIX®STANDARD 100, class C 250

Type 010 with GUGI-Ductile iron mesh grating MW 15/25, black, locked



	Length mm	Width mm	Height mm	Drainage cross-sect. cm ²	Intake cross-sect. cm ² /m	Weight kg	Item No.
Type 01 with GUGI-Ductile iron mesh grating MW 15/25, black, locked	1000	150	134	92	444	7,1	40234
Type 010 with GUGI-Ductile iron mesh grating MW 15/25, black, locked	1000	150	185	142	444	8,6	40299
Type 60 with GUGI-Ductile iron mesh grating MW 15/25, black, locked*	1000	150	60	35	444	5,4	40239
Type 80 with GUGI-Ductile iron mesh grating MW 15/25, black, locked*	1000	150	80	55	444	5,5	40253

End caps and further accessories



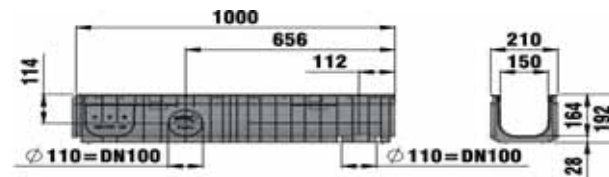
	Length mm	Width mm	Height mm	Weight kg	Item No.
End cap, closed for type 01	-	150	108	-	48081
End cap with outlet DN/OD 110 for type 01	-	148	185	0,1	48091
End cap closed for type 010	-	150	160	-	40282
End cap combined made of PP with outlet DN/OD 110, type 010	-	148	185	0,1	40283
End cap closed, made of PP, for type 60	-	147	44	-	40284
End cap closed, made of PP, for type 80	-	147	64	-	40291
Mud bucket vertical DN 100, black	100	100	85	-	40293
Step Fall Adapter for step slope, from type 01 to type 010	-	-	-	0,2	41290
Holesaw, Ø 102 mm, with tool holder for a driller	-	-	-	0,6	980

RECYFIX®STANDARD 150

Combi article

RECYFIX®STANDARD 150, class B 125

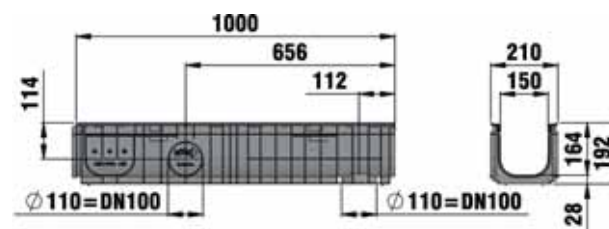
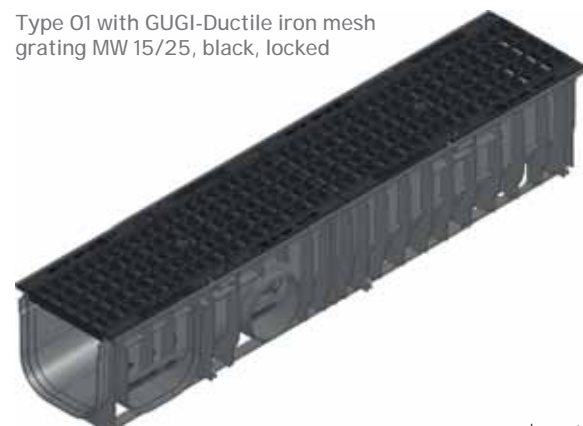
Type 01 with mesh grating MW 30/30, galvanised, locked



	Length mm	Width mm	Height mm	Internal channel cross-sect. cm ²	Intake cross-sect. cm ² /m	Weight kg	Item No.
Type 01 with mesh grating MW 30/30 mm, galvanised, locked	1000	210	192	225	1081	7,7	40171
Type 100 with mesh grating MW 30/30 mm, galvanised, locked	1000	210	100	116	1081	6,8	40135
Type 01 with mesh grating MW 30/10 mm, galvanised, locked	1000	210	192	225	1098	8,7	40177
Type 100 with mesh grating MW 30/10 mm, galvanised, locked	1000	210	100	116	1098	7,8	40136

RECYFIX®STANDARD 150, class C 250

Type 01 with GUGI-Ductile iron mesh grating MW 15/25, black, locked



	Length mm	Width mm	Height mm	Drainage cross-sect. cm ²	Intake cross-sect. cm ² /m	Weight kg	Item No.
Type 01 with GUGI-Ductile iron mesh grating MW 15/25, black, locked	1000	210	192	225	745	13,5	40174

RECYFIX®STANDARD 150

Accessories

End caps and further accessories



End cap combined made of PP closed / with outlet DN 100, Type 010



Foul air trap set, vertical DN 100

	Length mm	Width mm	Height mm	Weight kg	Item No.
End cap closed, type 100	-	208	100	-	40190
End cap combined made of PP with outlet DN/OD 75/110, type 01	-	210	203	0,1	40191
Foul air trap set, vertical DN 100	-	-	203	0,4	40294

= The product is available in India

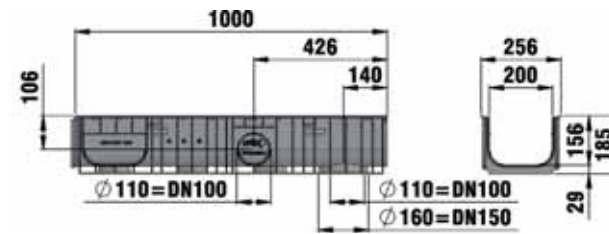
All other products are available on request.

RECYFIX®STANDARD 200

Combi article

RECYFIX®STANDARD 200, class B 125

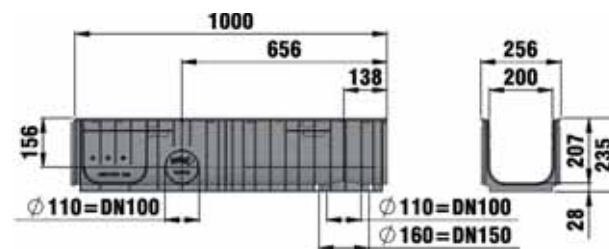
Type 010 with mesh grating MW 30/30, galvanised, locked





	Length mm	Width mm	Height mm	Internal channel cross-sect. cm ²	Intake cross-sect. cm ² /m	Weight kg	Item No.
Type 010 with mesh grating MW 30/30 mm, galvanised, locked	1000	256	185	290	1620	9,3	40672
Type 020 with mesh grating MW 30/30 mm, galvanised, locked	1000	256	235	366	1620	10,2	40676
Type 100 with mesh grating MW 30/30 mm, galvanised, locked	1000	256	100	150	1620	8,3	40635
Type 010 with mesh grating MW 30/10 mm, galvanised, locked	1000	256	185	290	1442	11,2	40685
Type 020 with mesh grating MW 30/10 mm, galvanised, locked	1000	256	235	366	1442	11,3	40686
Type 100 with mesh grating MW 30/10 mm, galvanised, locked	1000	256	100	150	1442	10,1	40636

RECYFIX®STANDARD 200, class C 250

Type 020 with GUGI-Ductile iron mesh grating MW 15/25, black, locked



	Length mm	Width mm	Height mm	Drainage cross-sect. cm ²	Intake cross-sect. cm ² /m	Weight kg	Item No.
Type 010 with GUGI-Ductile iron mesh grating MW 15/25, black, locked	1000	256	185	290	825	15,4	40665
Type 020 with GUGI-Ductile iron mesh grating MW 15/25, black, locked	1000	256	235	366	825	15,8	40666 
Type 100 with GUGI-Ductile iron mesh grating MW 15/25, black, locked	1000	256	100	150	825	14,1	40641 

RECYFIX®STANDARD 200

Accessories

End caps and further accessories



End cap combined made of PP closed / with outlet DN 100, Type 010








Mud bucket DN 150



Holesaw, Ø 102 mm, with tool holder for a drill



Foul air trap set, vertical DN 100

	Length mm	Width mm	Height mm	Weight kg	Item-No. galvanised	Item-No. stainless steel
End cap combined made of PP closed / with outlet DN/OD 110, Type 010	-	254	199	0,2	40792	-
End cap closed, FASERFIX KS type 01/ RECYFIX PLUS type 020/ RECYFIX STANDARD type 020	-	260	275	1,1	12081 	12581
End cap closed, type 100	-	262	100	0,1	40690 	-
Step Fall Adapter for step slope, from type 010 to type 020	218	200	99	0,4	49590	-
Mud bucket vertical DN 100, black	100	100	85	-	40293 	-
Mud bucket DN 150	-	-	180	0,6	2191 	-
Holesaw, Ø 102 mm, with tool holder for a drill	-	-	-	0,6	980	-
Foul air trap set, vertical DN 100 for RECYFIX 100	-	-	203	0,4	40294 	-

 = The product is available in India

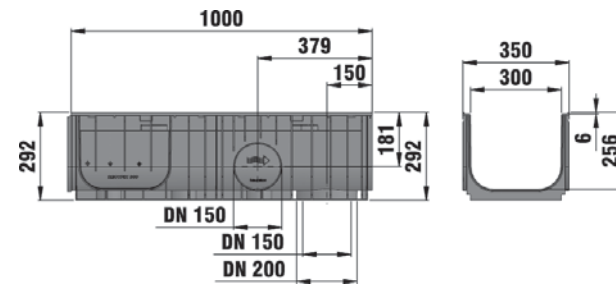
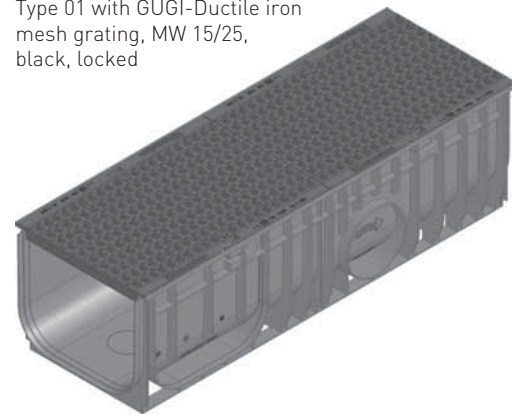
All other products are available on request.

RECYFIX®STANDARD 300

Combi article

RECYFIX®STANDARD 300, class C 250

Type 01 with GUGI-Ductile iron mesh grating, MW 15/25, black, locked



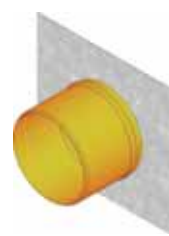
	Length mm	Width mm	Height mm	Drainage cross-sect. cm ²	Intake cross-sect. cm ² /m	Weight kg	Item No.	
Type 01 with GUGI-Ductile iron mesh grating, MW 15/25, black, locked	1000	350	292	725	1385	29,1	40870	
Type 010 with GUGI-Ductile iron mesh grating, MW 15/25, black, locked	1000	420	381	857	1385	33,2	40875	

Accessories

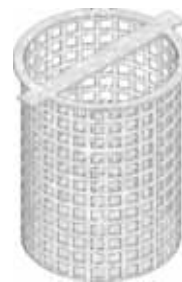
End caps and further accessories



End cap closed, galvanised, Type 010



End cap with vertical UPVC outlet, galvanised, Type 01



Mud bucket DN 150

	Length mm	Width mm	Height mm	Weight kg	Item No.	
End cap closed, galvanised, Type 01	-	360	340	1,8	40882	
End cap closed, galvanised, Type 010	-	420	380	2,8	40881	
End cap with vertical UPVC outlet, galvanised, Type 01	-	360	340	2,3	40892	
Mud bucket DN 150	-	-	180	0,6	2191	
Holesaw, Ø 102 mm, with tool holder for a driller	-	-	-	0,6	980	

= The product is available in India

All other products are available on request.



Teega Residence - Iskandar, Puteri, Johor - Malaysia



City centre of Békéscsaba in Hungary

Slotted Channels



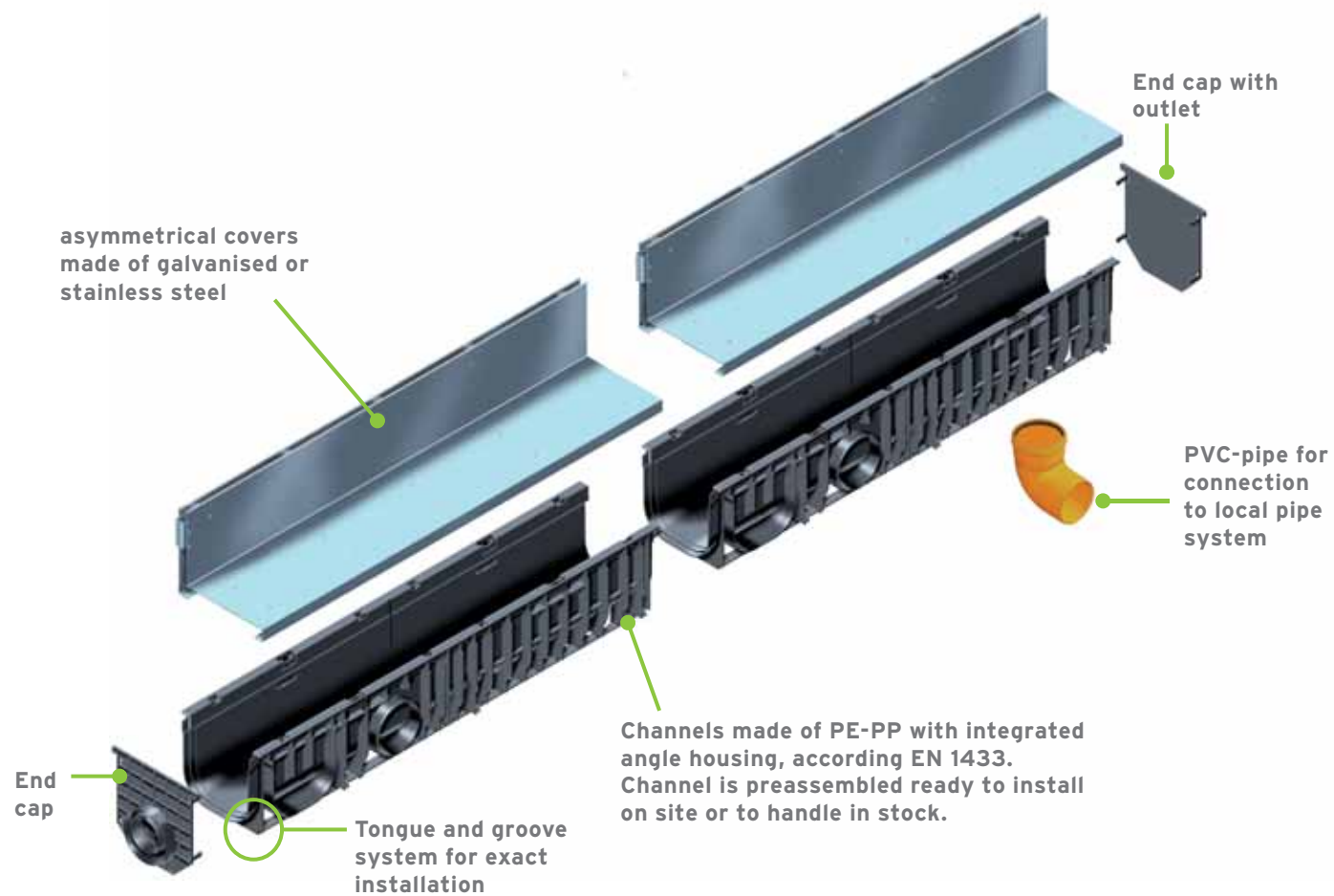
Market squares
Public areas
Private areas



Mercedes-Benz Arena in Berlin, Germany



Tycoon Project in Bangkok, Thailand

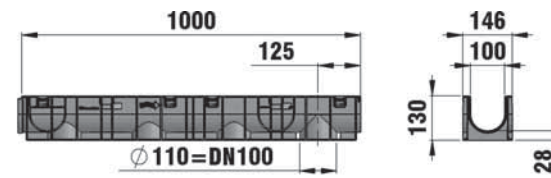
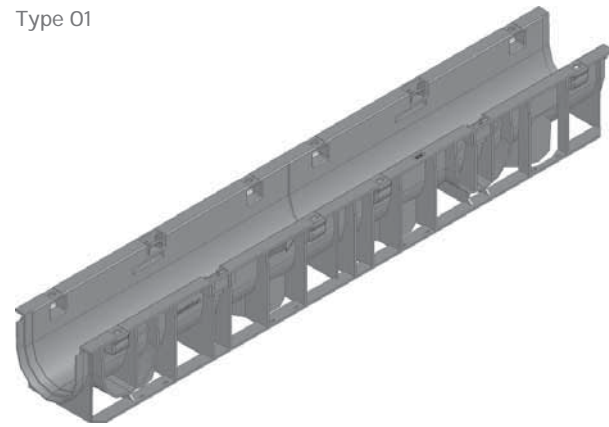



Slotted Channel 100

Channels

RECYFIX®STANDARD 100

Type 01



	Length mm	Width mm	Height mm	Drainage cross-sect. cm ²	Weight kg	Item No.
Type 01	1000	146	130	92	1,9	48200
Type 010	1000	147	181	142	2,5	40321 



Gratings

Slotted Covers 100, neck height 160, class C 250



Asymmetric

Access cover asymmetric

	Length mm	Width mm	Height mm	Intake cross-sect. cm ² /m	Weight kg	Item-No. galvanised	Item-No. stainless steel
Asymmetric	1000	160	196	125	8,2	5725 	5775
Access cover asymmetric	500	160	188	7,1	7,1	5756 	5786
Extraction bail for access covers [2 pieces required]	-	400	150	0,8	0,8	740	-

Bigger nominal sizes and individual neck heights as tailor-made production possible for more than 30 m.
The quality of stainless steel material corresponds to CNS 1.4301.

Slotted Channel 100

Accessories

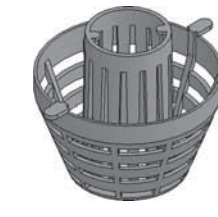
RECYFIX®STANDARD 100 Channels



End cap, closed
for type 01





End cap closed
for type 010



Mud bucket vertical DN 100,
black



Holesaw, Ø 102 mm,
with tool holder for a
driller

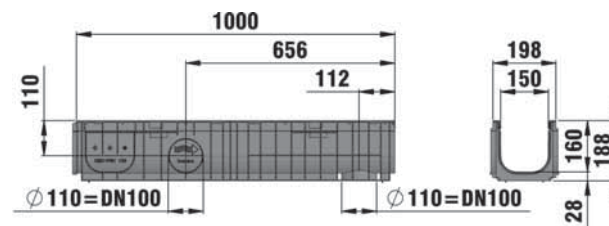
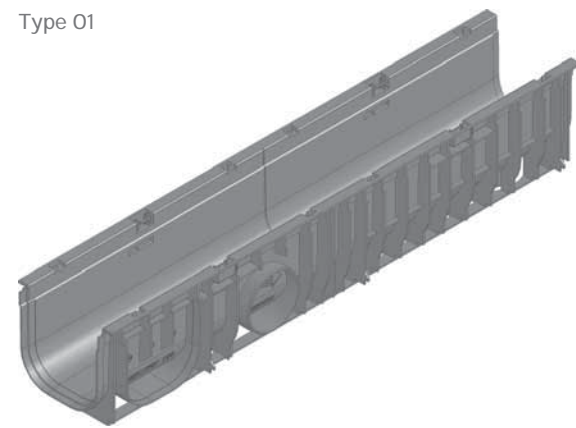
	Length mm	Width mm	Height mm	Weight kg	Item No.
End cap, closed for type 01	-	150	108	-	48081
End cap closed for type 010	-	150	160	-	40282 
Mud bucket vertical DN 100, black	100	100	85	-	40293 
Holesaw, Ø 102 mm, with tool holder for a driller	-	-	-	0,6	980

Slotted Channel 150

Channels

RECYFIX®STANDARD 150

Type 01



	Length mm	Width mm	Height mm	Drainage cross-sect. cm ²	Weight kg	Item No.
Type 01	1000	198	188	225	2,7	41021

Gratings

Slotted Covers 150, neck height 160, class C 250



Asymmetric



Access cover asymmetric

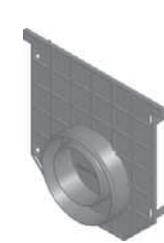
	Length mm	Width mm	Height mm	Intake cross-sect. cm ² /m	Weight kg	Item-No. galvanised	Item-No. stainless steel
Asymmetric	1000	210	196	125	8,9	452	462
Access cover asymmetric	500	210	188	7,9	7,9	476	486
Extraction bail for access covers [2 pieces required]	-	400	150	0,8	0,8	740	-

Bigger nominal sizes and individual neck heights as tailor-made production possible for more than 30 m.
The quality of stainless steel material corresponds to CNS 1.4301.

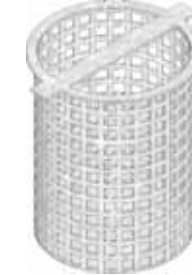
Slotted Channel 150

Accessories

RECYFIX®STANDARD 150 channels



End cap combined
made of PP with outlet
DN 70/100, Type 01

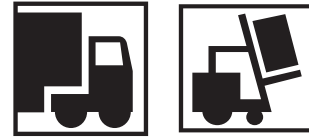


Mud bucket DN 150

	Length mm	Width mm	Height mm	Weight kg	Item No.
End cap combined made of PP with outlet DN 70/100, Type 01	-	210	203	0,1	40191
Mud bucket DN 150	-	-	180	0,6	2191
Holesaw, Ø 102 mm, with tool holder for a drill	-	-	-	0,6	980

RECYFIX®NC

Linear drainage channels for public and commercial area.



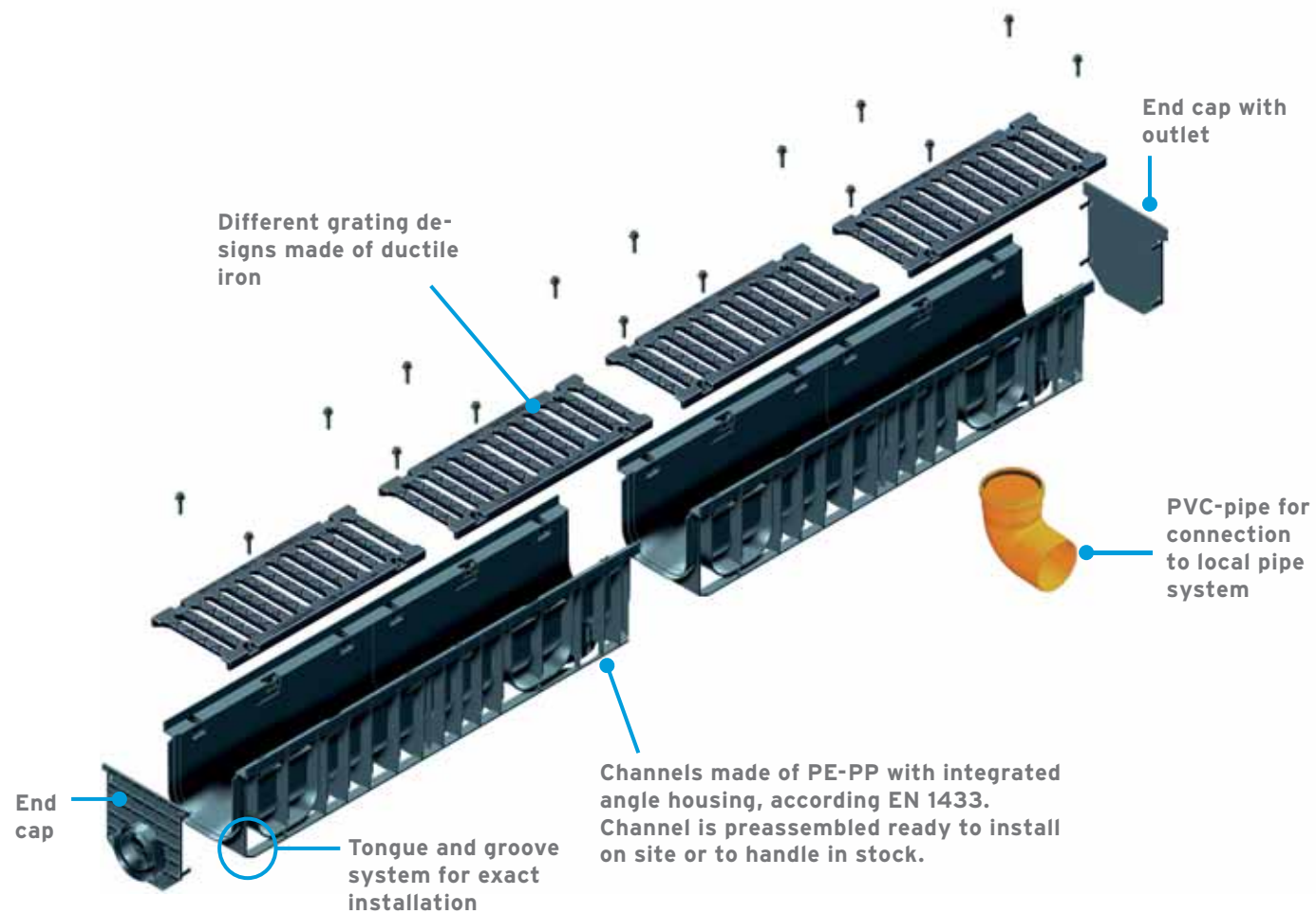
Industrial yards
Streets (alongside)
Commercial areas



Mega Yard project Johor in Johor, Malaysia



Industrial hall, Poland

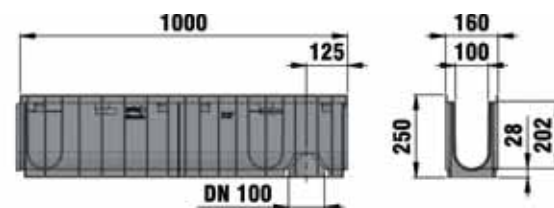


RECYFIX®NC 100

Combi article

RECYFIX®NC 100, class D 400 and E 600

Type 020 with ductile iron grating,
SW 10, black, 8-fold bolted



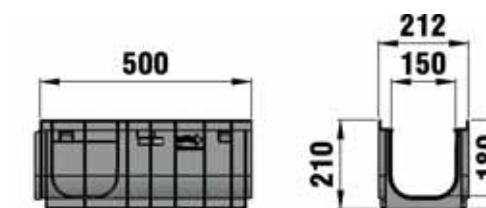
	Length mm	Width mm	Height mm	Drainage cross- sect. cm ²	Intake cross- sect. cm ² /m	Weight kg	Item No. D 400	Item No. E 600
Type 01 with ductile iron grating, black, SW 10 mm, 8-fold bolted	1000	160	150	92	427	10,7	48771	48770
Type 010 with ductile iron grating, black, SW 10 mm, 8-fold bolted	1000	160	200	142	427	11,6	48773	48772
Type 020 with ductile iron grating, SW 10 mm, black, 8-fold bolted	1000	160	250	192	427	12,5	48777	48776
Type 75 with ductile iron grating, black, SW 10 mm, 8-fold bolted	1000	160	75	35	427	10,2	48775	48774

RECYFIX®NC 150

Combi article

RECYFIX®NC 150, class D 400 and E 600

Type 0105 with ductile iron grating,
black, SW 18 mm, 4-fold bolted



	Length mm	Width mm	Height mm	Drainage cross- sect. cm ²	Intake cross- sect. cm ² /m	Weight kg	Item No. D 400	Item No. E 600
Type 01 with ductile iron grating, black, SW 18 mm, 8-fold bolted	1000	212	210	230	702	15,7	48871	48870

Accessories

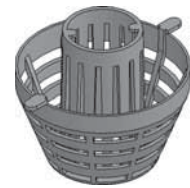
End caps and further accessories



End cap closed for type 01











End cap made of PP with outlet DN 100 for type 01



Mud bucket vertical DN 100, black



Holesaw, Ø 102 mm, with tool holder for a driller

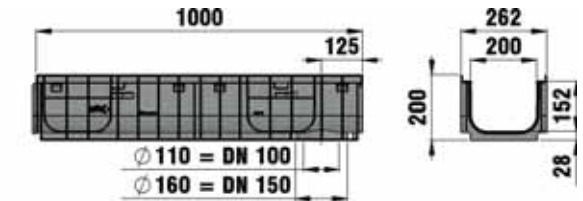
	Length mm	Width mm	Height mm	Weight kg	Item No.	
End cap closed for type 01	-	160	124	-	48681	
End cap closed for type 010	-	160	176	0,1	47082	
End cap made of PP with outlet DN 100 for type 010	-	160	201	0,1	47093	
End cap made of PP, type 020	-	160	250	0,1	48683	
End cap made of PP with outlet DN 100, type 020	-	160	250	0,1	48695	
End cap Type 75	-	160	61	-	47097	
End cap combined, PP with outlet DN/OD 75/110 for type 01	-	210	218	0,1	40591	
Mud bucket vertical DN 100, black	100	100	85	-	40293	
Step Fall Adapter for step slope, from type 01 to type 010, from type 010 to type 020	174	98	92	0,2	48790	
Holesaw, Ø 102 mm, with tool holder for a driller	-	-	-	0,6	980	

RECYFIX®NC 200

Combi article

RECYFIX®NC 200, class D 400 and E 600

Type 010 with ductile iron grating, black, SW 18 mm, 8-fold bolted



	Length mm	Width mm	Height mm	Drainage cross- sect. cm ²	Intake cross- sect. cm ² /m	Weight kg	Item No. D 400	Item No. E 600
Type 010 with ductile iron grating, black, SW 18 mm, 8-fold bolted	1000	262	200	294	936	20,8	49573	49572

Accessories

End caps and further accessories





End cap combined made of PP closed / with outlet DN 100, Type 010



Mud bucket DN 150



Holesaw, Ø 102 mm, with tool holder for a driller

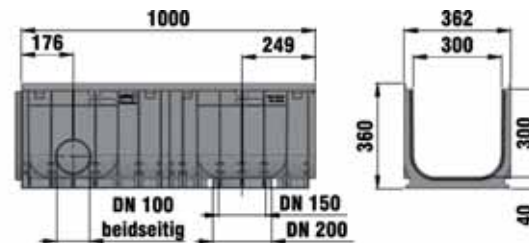
	Length mm	Width mm	Height mm	Weight kg	Item No.	
End cap combined made of PP closed / with outlet DN 100, Type 010	-	258	217	0,2	41387	
Mud bucket vertical DN 100, black	100	100	85	-	40293	
Mud bucket DN 150	-	-	180	0,6	2191	
Holesaw, Ø 102 mm, with tool holder for a driller	-	-	-	0,6	980	

RECYFIX®NC 300

Combi article

RECYFIX®NC 300, class D 400 and E 600

Type 010 with ductile iron grating, black, SW 18 mm, 8-fold bolted



Length mm	Width mm	Height mm	Drainage cross-sect. cm ²	Intake cross-sect. cm ² /m	Weight kg	Item No. D 400	Item No. E 600
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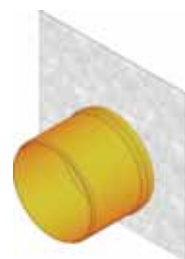
Type 010 with ductile iron grating, black, SW 18 mm, 8-fold bolted	1000	362	360	873	1293	35,0	49873	49872	
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Accessories

End caps and further accessories



End cap closed, galvanised, type 010



End cap with horizontal UPVC-outlet DN 200, galvanised, Type 010



Mud bucket DN 150

Length mm	Width mm	Height mm	Weight kg	Item No.
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End cap closed, galvanised, Type 010	-	360	360	1,9	49783
End cap with horizontal UPVC-outlet DN 200, galvanised, Type 010	-	360	360	2,6	49791
Mud bucket DN 150	-	-	180	0,6	2191

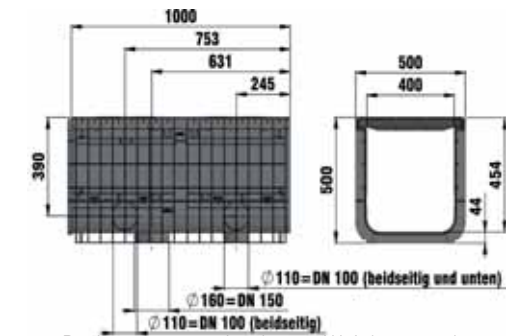
RECYFIX®NC 400



Combi article

RECYFIX®NC 400, class D 400

Type 010 with ductile iron grating, black, SW 18 mm, 8-fold bolted



Length mm	Width mm	Height mm	Drainage cross-sect. cm ²	Intake cross-sect. cm ² /m	Weight kg	Item No.
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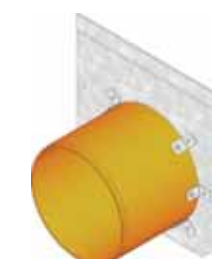
Type 010 with ductile iron grating, black, SW 18 mm, 8-fold bolted	1000	500	500	1640	1753	57,2	42421
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Accessories

End caps and further accessories



End cap closed, type 010



End cap with horizontal UPVC-outlet DN 300, type 010



Mud bucket DN 150

Length mm	Width mm	Height mm	Weight kg	Item No.
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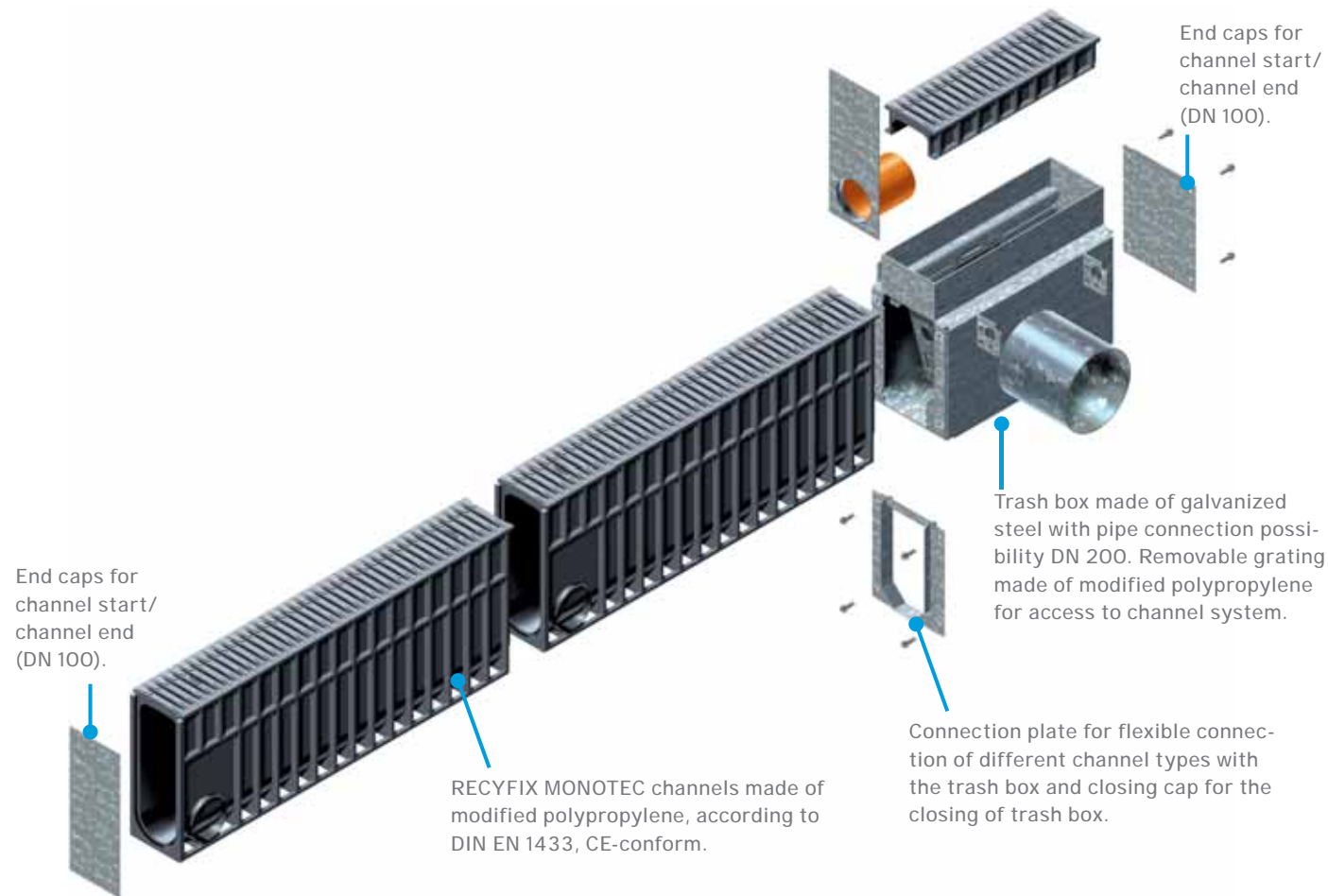
End cap closed, galvanised, type 010	-	500	498	3,1	42481
End cap closed, stainless steel, type 010	-	500	498	3,2	42482
End cap with horizontal PVC-U pipe outlet DN/OD 315, galvanised, type 010	-	500	498	4,9	42487
End cap with horizontal PVC-U pipe outlet DN/OD 315, stainless steel, type 010	-	500	498	4,9	42488
Mud bucket vertical DN 100, black	100	100	85	-	40293
Mud bucket DN 150	-	-	980	0,6	2191
Holesaw, Ø 102 mm, with tool holder for a drill	-	-	-	0,6	980

RECYFIX[®] MONOTEC

Highly stable and lightweight - linear drainage made of PP for Civils engineering



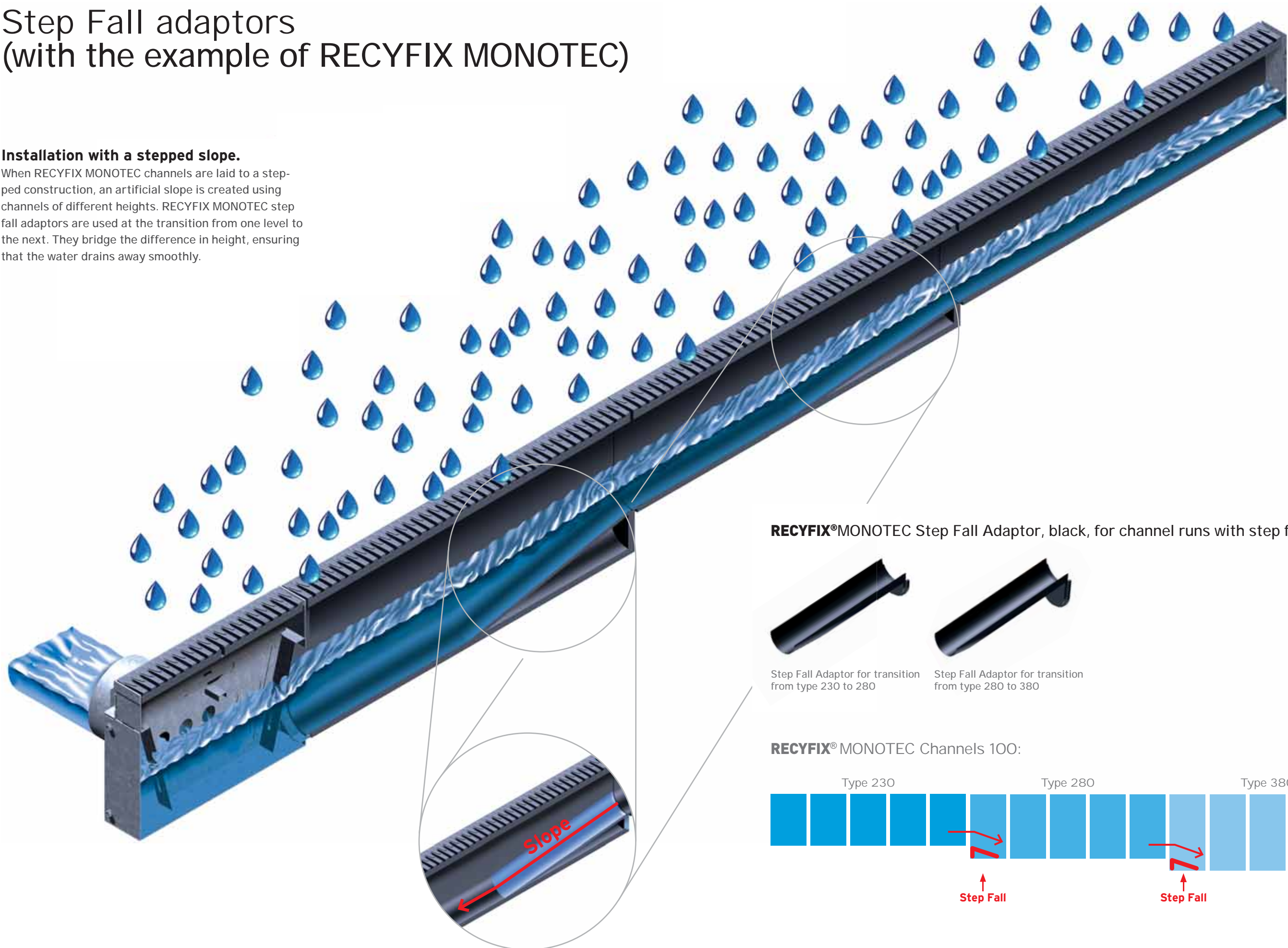
Parking areas
Residential areas
Commercial areas



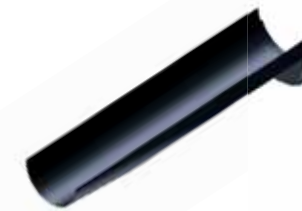
Step Fall adaptors (with the example of RECYFIX MONOTEC)

Installation with a stepped slope.

When RECYFIX MONOTEC channels are laid to a stepped construction, an artificial slope is created using channels of different heights. RECYFIX MONOTEC step fall adaptors are used at the transition from one level to the next. They bridge the difference in height, ensuring that the water drains away smoothly.



RECYFIX®MONOTEC Step Fall Adaptor, black, for channel runs with step fall

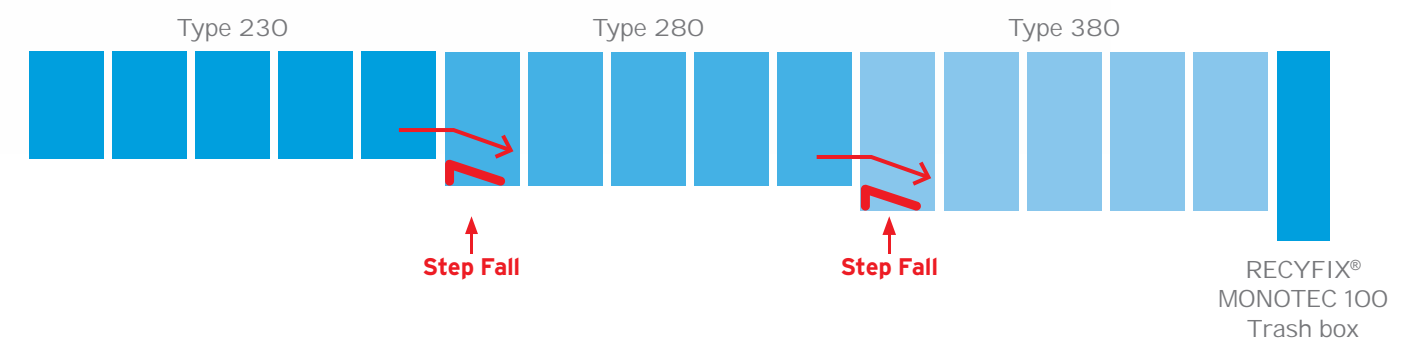


Step Fall Adaptor for transition from type 230 to 280



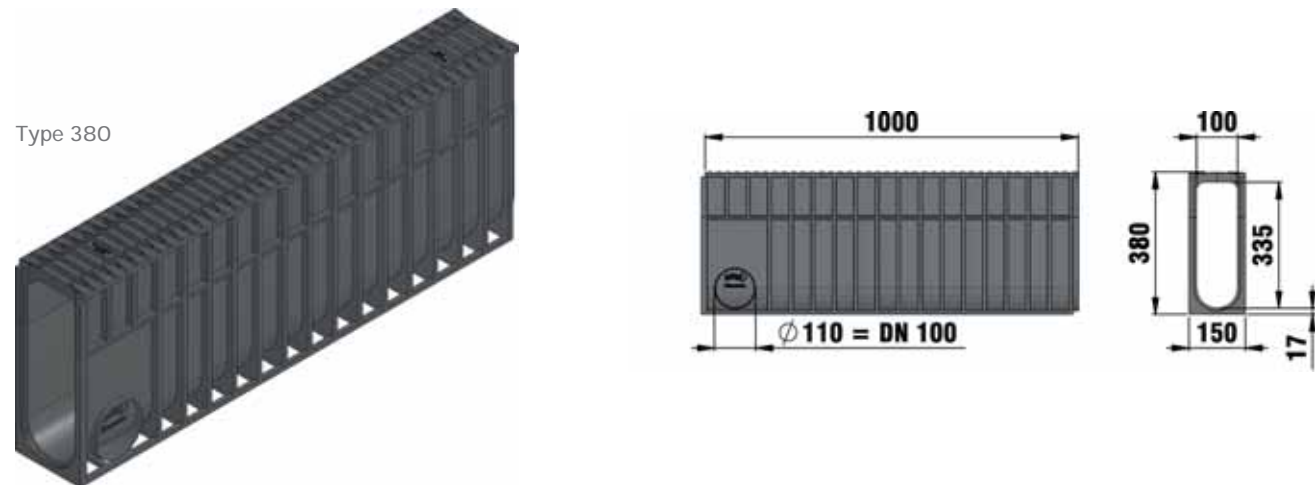
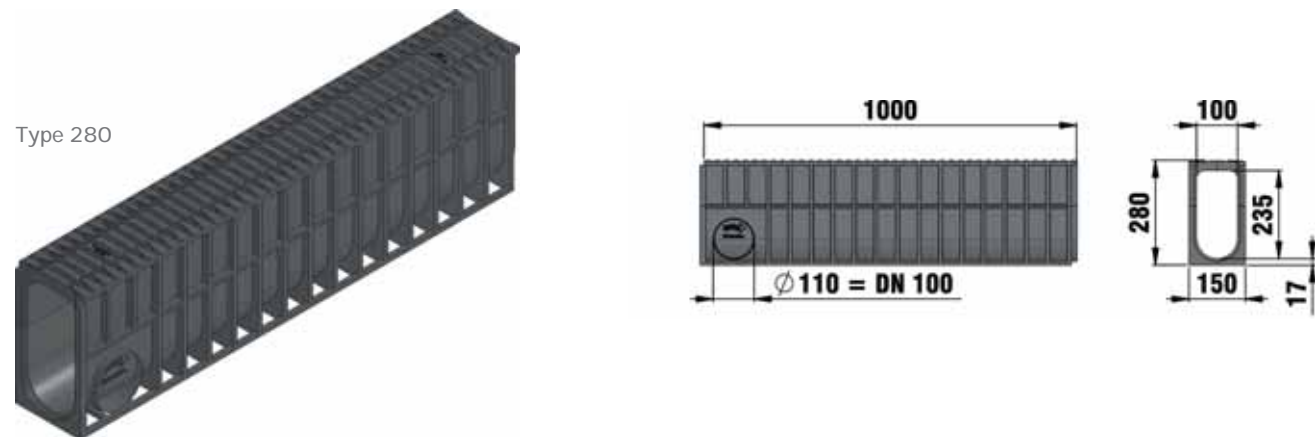
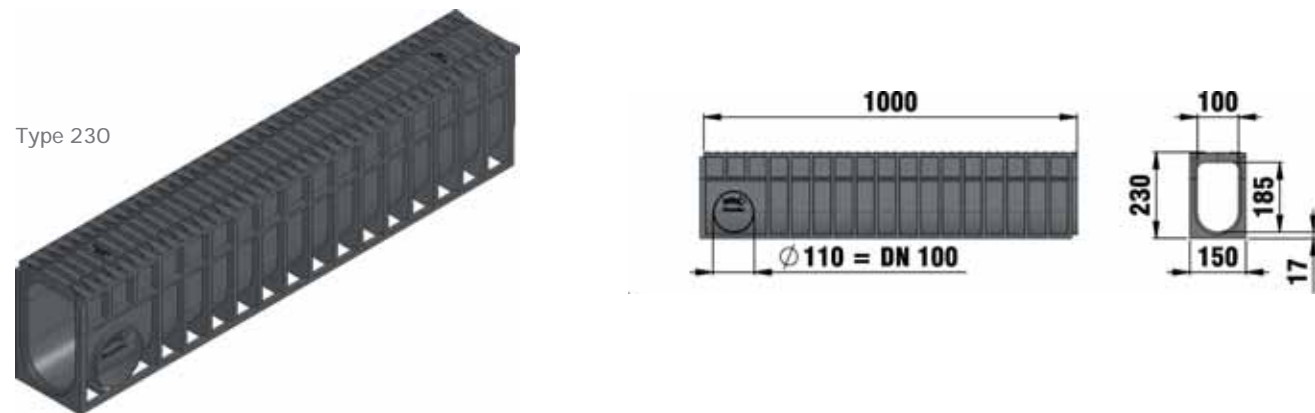
Step Fall Adaptor for transition from type 280 to 380

RECYFIX® MONOTEC Channels 100:



RECYFIX®MONOTEC 100

RECYFIX®MONOTEC 100, class D 400

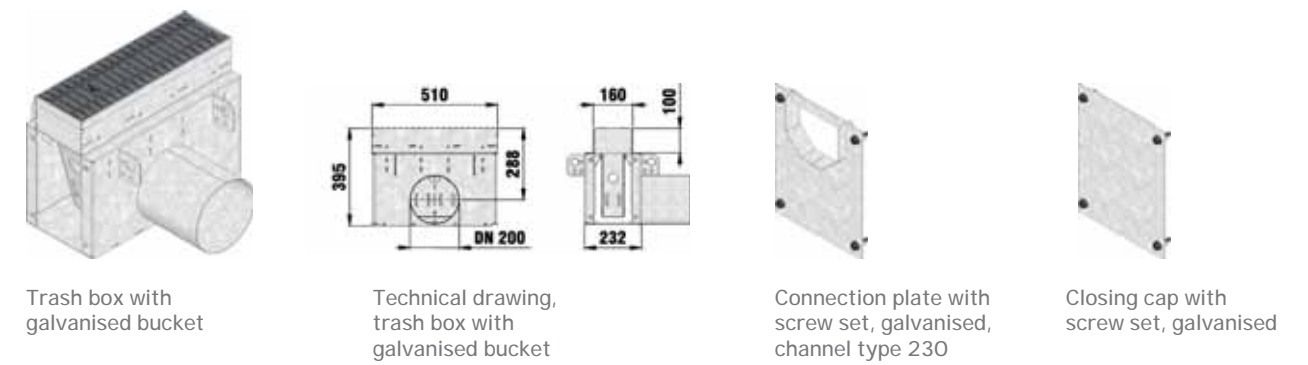


	Length mm	Width mm	Height mm	Intake cross-sect. cm ² /m	Drainage cross-sect. cm ²	Weight kg	Item No.
Type 230	1000	150	230	372	190,5	7,85	36000
Type 280	1000	150	280	372	245,5	8,63	36005
Type 380	1000	150	380	372	355,5	10,25	36015

RECYFIX®MONOTEC 100

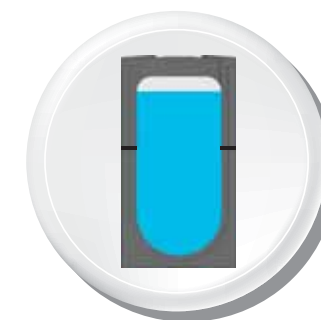
Accessories

Trash box



	Length mm	Width mm	Height mm	Weight kg	Item No.
Trash box with galvanised bucket	510	160	395	-	36045
Looking handle with screw for protection against vandalism	-	-	-	-	36098
Connection plate with screw set, galvanised, channel type 230	-	216	283	-	36032
Connection plate with screw set, galvanised, channel type 280	-	216	283	-	36037
Connection plate with screw set, galvanised, channel type 380	-	216	283	-	36047
Closing cap with screw set, galvanised, for trash box/inspection box	-	216	283	-	36021
Hexagon Bolt with Flange DIN 6921M8x 30 with serration 8.8 galvanized steel black	-	-	-	-	99925
Clip with thread M8	-	-	-	-	91135

All trash and inspection boxes are factory-made with the end face open to enable a modular use for all application situations:
 - Option 1: one-sided channel connection: You will need 1 connection plate with the same channel height (= same type) and an closing cap.
 - Option 2: two-sided channel connection: You will need 2 connection plates with the same channel height (= same type).



monolithic drainage channel for highest stability

- manufactured with two parts, which are put together to a monolithic channel in a mirror welding process.*
- vandalism proof
- withstands frequently traffic permanently

= Security

* In the mirror welding process the joining surfaces are heated with heating elements (= mirror) and finally pressed together. All this is done without any additional connecting material. The connections are afterwards extremely reliable.

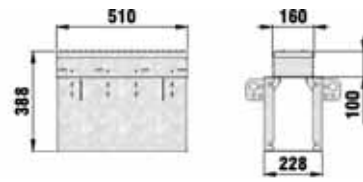
RECYFIX®MONOTEC 100

Accessories

Inspection box



Inspection box



Technical drawing, inspection box



Connection plate with screw set, galvanised, channel type 280



Closing cap with screw set, galvanised

	Length mm	Width mm	Height mm	Weight kg	Item No.
Inspection box	520	160	388	-	36035
Looking handle with screw for protection against vandalism	-	-	-	-	36098
Connection plate with screw set, galvanised, channel type 230	-	216	283	-	36032
Connection plate with screw set, galvanised, channel type 280	-	216	283	-	36037
Connection plate with screw set, galvanised, channel type 380	-	216	283	-	36047
Closing cap with screw set, galvanised, for trash box/inspection box	-	216	283	-	36023

All trash and inspection boxes are factory-made with the end face open to enable a modular use for all application situations:
 - Option 1: one-sided channel connection: You will need 1 connection plate with the same channel height (= same type) and an closing cap.
 - Option 2: two-sided channel connection: You will need 2 connection plates with the same channel height (= same type).

RECYFIX®MONOTEC 100

End caps



End cap closed, galvanised, type 230



End cap with horizontal UPVC-outlet DN 100, galvanised, type 280

	Length mm	Width mm	Height mm	Weight kg	Item No.
End cap closed, galvanised, type 230	-	150	225	0,5	36080
End cap closed, galvanised, type 280	-	150	275	0,6	36082
End cap closed, galvanised, type 380	-	150	375	0,8	36086
End cap with horizontal UPVC-outlet DN 100, galvanised, type 230	-	150	225	-	36090
End cap with horizontal UPVC-outlet DN 100, galvanised, type 280	-	150	275	-	36092
End cap with horizontal UPVC-outlet DN 100, galvanised, type 380	-	150	375	-	36096

Further accessories



Step Fall Adapter for step slope, from type 230 to 280



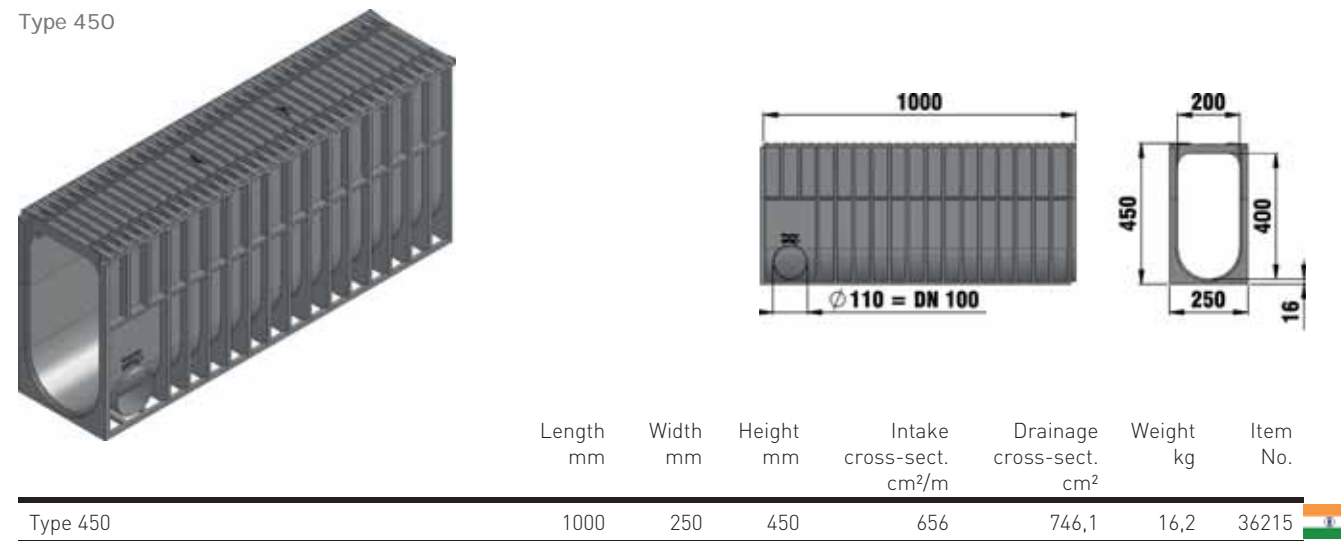
Step Fall Adapter for step slope, from type 280 to 380

	Length mm	Width mm	Height mm	Weight kg	Item No.
Step Fall Adapter for step slope, from type 230 to 280	510	125	112,5	0,7	36070
Step Fall Adapter for step slope, from type 280 to 380	510	125	162,5	0,8	36071

RECYFIX®MONOTEC 200

RECYFIX®MONOTEC 200, class D 400

Type 450

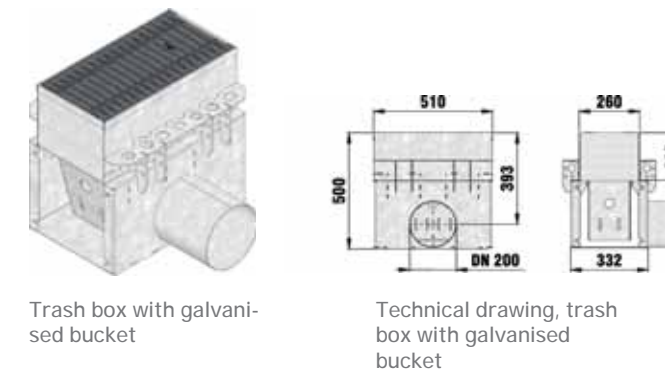


	Length mm	Width mm	Height mm	Intake cross-sect. cm ² /m	Drainage cross-sect. cm ²	Weight kg	Item No.
Type 450	1000	250	450	656	746,1	16,2	36215

RECYFIX®MONOTEC 200

Accessories

Trash box



Trash box with galvanised bucket

Technical drawing, trash box with galvanised bucket

	Length mm	Width mm	Height mm	Weight kg	Item No.
Trash box with galvanised bucket	510	260	500	-	36245
Looking handle with screw for protection against vandalism	-	-	-	-	36298
Connection plate with screw set, galvanised, channel type 450	-	316	283	-	36247
Closing cap with screw set, galvanised, for trash box/inspection box	-	316	283	-	36223

All trash and inspection boxes are factory-made with the end face open to enable a modular use for all application situations:
 - Option 1: one-sided channel connection: You will need 1 connection plate with the same channel height (= same type) and an closing cap.
 - Option 2: two-sided channel connection: You will need 2 connection plates with the same channel height (= same type).

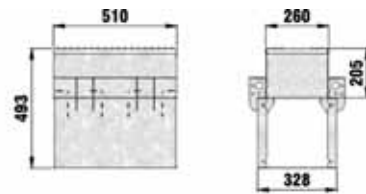
RECYFIX®MONOTEC 200

Accessories

Inspection box



Inspection box



Technical drawing, inspection box



Connection plate with screw set, galvanised, channel type 450



Closing cap with screw set, galvanised, for trash box/inspection box

	Length mm	Width mm	Height mm	Weight kg	Item No.
Inspection box	510	260	493	-	36235
Looking handle with screw for protection against vandalism	-	-	-	-	36298
Connection plate with screw set, galvanised, channel type 450	-	316	283	-	36247
Closing cap with screw set, galvanised, for trash box/inspection box	-	316	283	-	36223

All trash and inspection boxes are factory-made with the end face open to enable a modular use for all application situations:
 - Option 1: one-sided channel connection: You will need 1 connection plate with the same channel height (= same type) and an closing cap.
 - Option 2: two-sided channel connection: You will need 2 connection plates with the same channel height (= same type).

End caps



End cap closed, galvanised, type 450



End cap with horizontal UPVC-outlet DN 150, galvanised, type 450

	Length mm	Width mm	Height mm	Weight kg	Item No.
End cap closed, galvanised, type 450	-	250	445	1,7	36286
End cap with horizontal UPVC-outlet DN 150, galvanised, type 450	-	250	445	-	36296

Maximum hydraulic capacity

The fiber-reinforced polypropylene material enables a slim channel design. As a result, a maximum hydraulic capacity is achieved.



NW 100, Type 230



NW 100, Type 280



NW 100, Type 380



NW 200, Type 450



NW 200, Type 450



Lower drainage capacity, up to 45%, with monolithic channels made from other materials

TOP X

The drainage channel for private driveways, courtyards, patios and gardens.

1 Requirements

Drainage channels in private areas must

- withstand the daily loadings continually.
- be easy to transport and simple to install.
- be resistant to environmental effects (frost, heat and moisture).
- be visually pleasing.

2 Application areas

- predominately private areas
- garage entrances
- courtyard areas
- terraces
- gardens
- parks

3 Solution

Because of this the new TOP X channels are very suitable for the drainage of private areas

- high stability and functionality
- low weight
- preformed supports for simple pipe connection
- gratings made of recycled composite, galvanised steel or stainless steel



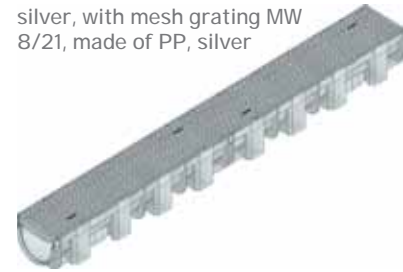
TOP X

TOP X, Combined article, composite channel with grating

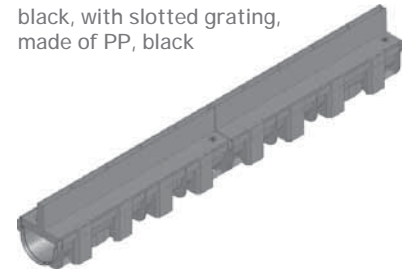
black, with mesh grating MW 8/21, made of PP, black



silver, with mesh grating MW 8/21, made of PP, silver



black, with slotted grating, made of PP, black



	Length mm	Width mm	Height mm	Drainage cross section cm ²	Intake cross section cm ² /m	Weight kg	Item No.	
black, with slotted grating, galvanised	1000	119	89	45	256	2,0	44300	
black, with mesh grating MW 8/21, made of PP, black	1000	119	89	45	505	1,6	44320	
silver, with mesh grating MW 8/2, made of PP, silver	1000	119	89	45	505	1,6	44325	
black, with slotted cover, made of PP, black	1000	119	147	45	118	1,5	44335	

TOP X, Accessories

Connection set for channel with end caps, leaf trap, adapter, foul air trap, black, including assembly instruction.



	Length mm	Width mm	Height mm	Weight kg	Item No.	
Connection set for channel with end caps, leaf trap, adapter, foul air trap, black, including assembly instruction	-	-	-	0,5	44343	

= The product is available in India

All other products are available on request.

TOP X

Quick and easy installation



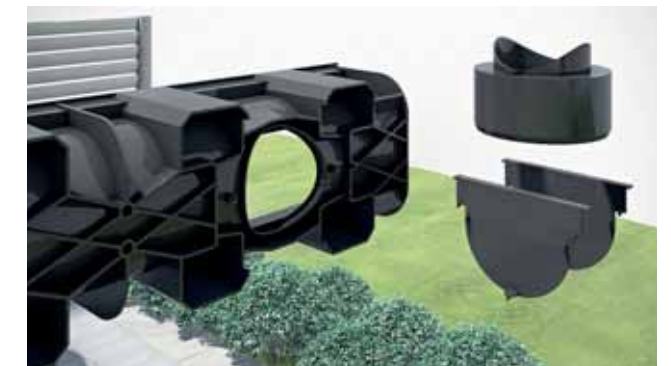
Produce trench in which to lay channel with frost resistant sub base.



Fill with concrete and compress to foundation.



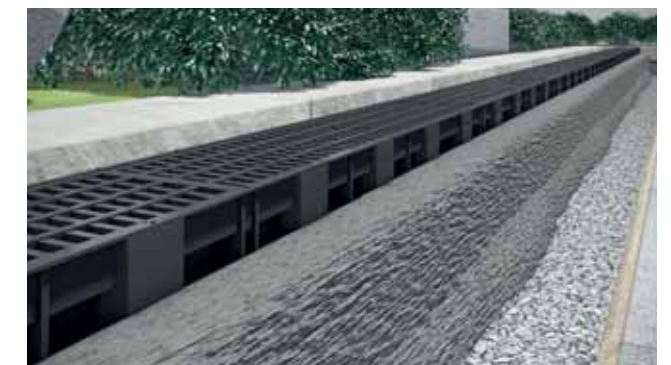
Produce connection openings.



Fit accessories.



Lay channels.



haunch the concrete.



Install surface coating.



TOP X installation videos.

Additional drainage systems

RECYFIX®HICAP®F

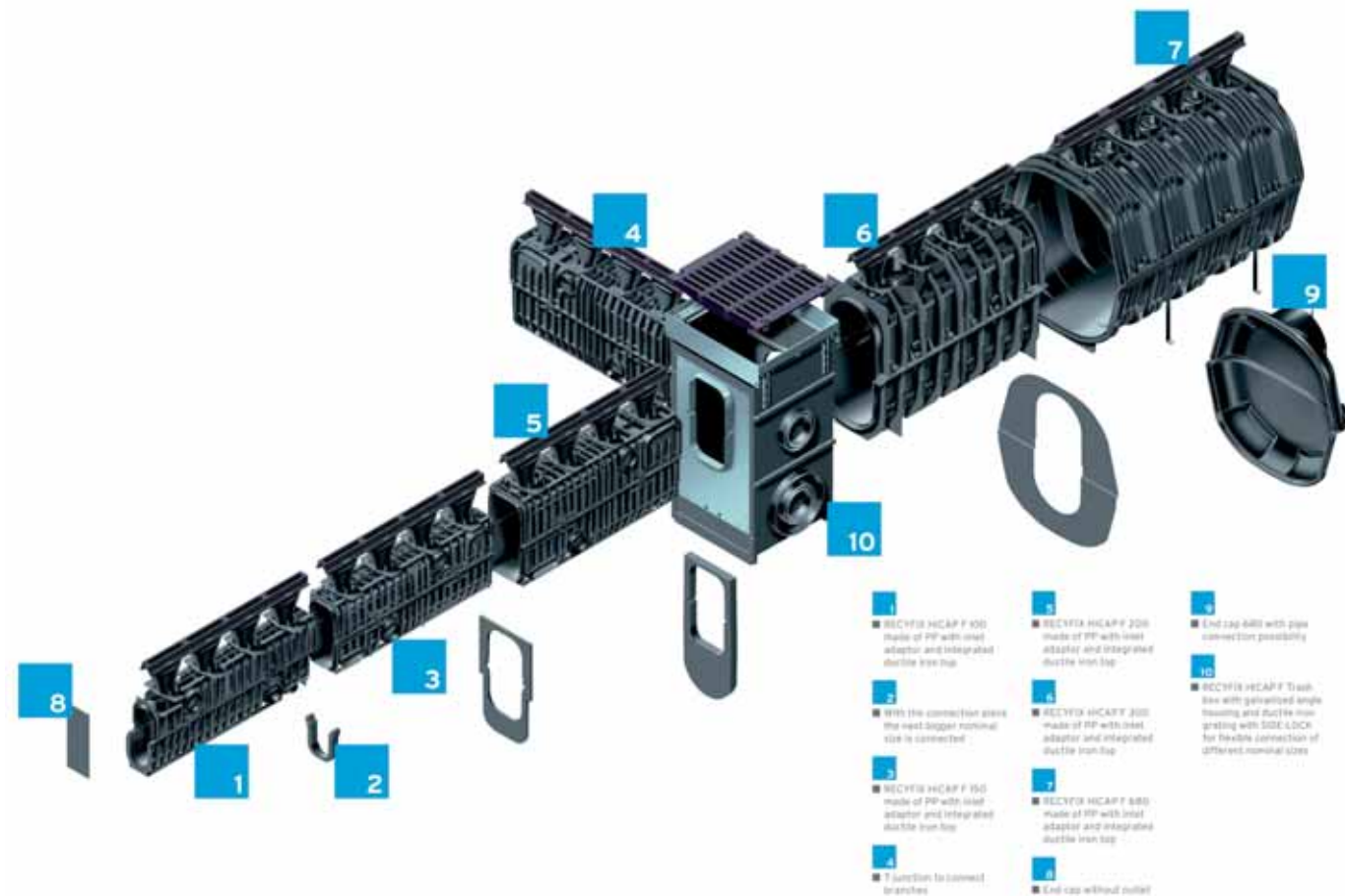
Drainage and retention system for larger areas and highest loading capacities up to airports.



- ✓ high capacity drainage channel
- ✓ suitable for heavy load areas
- ✓ no expensive crane or machine hours for installation required



Class F



- 1 RECYFIX HICAP F 100 made of PP with steel adaptor and integrated double iron top
- 2 With the connection zone the next bigger nominal size is connected
- 3 RECYFIX HICAP F 150 made of PP with steel adaptor and integrated double iron top
- 4 T junction to connect branches
- 5 RECYFIX HICAP F 200 made of PP with steel adaptor and integrated double iron top
- 6 RECYFIX HICAP F 250 made of PP with steel adaptor and integrated double iron top
- 7 RECYFIX HICAP F 300 made of PP with steel adaptor and integrated double iron top
- 8 End cap without outlet
- 9 RECYFIX HICAP F 400 made of PP with steel adaptor and integrated double iron top
- 10 End cap 400 with pipe connection possibility
- 11 RECYFIX HICAP F To suit base with guaranteed angle housing and ductile iron grating with SIDE-CLICK for flexible connection of different nominal sizes



**Yas Marina Circuit,
Abu Dhabi, U.A.E.**

RECYFIX® HICAP® F

High capacity drainage system for the highest load category

1 Requirements

Drainage system for extreme conditions with

- high hydraulic requirements
- high loads
- large areas
- ailing sewer systems

2 Application areas

- parking areas
- supermarkets/shopping centres
- pedestrian areas
- airports
- industrial estates
- container terminals
- ports
- circuits and test tracks

3 Solutions

Special features of RECYFIX HICAP:

- drainage and retention in one component
- large selection of nominal widths
- for all loading classes and all common road surface finishes
- less manholes and outlets
- provides a uniform visual appearance also in large projects
- no separate gratings
- no expensive pipe installations required
- high hydraulic capacity
- easy to maintain

International references with **RECYFIX® HICAP® F**



Industrial estate, England

Airbase Abu Dhabi - United Arab Emirates



Toyota test track Brussels, Belgium



Teesport Container Terminal, UK



Airport Newquay, England

RECYFIX® HICAP® F

High capacity drainage system for the highest load category

Sample calculation:

RECYFIX® HICAP® F with mesh 13/28 mm grating

The hydraulic advantages of RECYFIX HICAP channels can be demonstrated by the following calculation:

Inlet capacity of a mesh 13/28 mm grating, determined at Prague Technical University: 4.0 l/s per metre

Frequently occurring yield from rain events: 150.0 l/s per hectare

$$150 \text{ l/s ha} = 0.015 \text{ l/s m}^2$$

$$\frac{4.0 \text{ l/s m}}{0.015 \text{ l/s m}^2} = 266.67 \text{ m}$$

Result of this example:

1 m RECYFIX HICAP channel with mesh 13/28 mm grating can discharge the rainwater from 266.67 m² when the yield is 150 litres per second and hectare.

RECYFIX® HICAP® F Items Available

- RECYFIX® HICAP® F 1000
- RECYFIX® HICAP® F 2000
- RECYFIX® HICAP® F 3000
- RECYFIX® HICAP® F 5000
- RECYFIX® HICAP® F 8000
- RECYFIX® HICAP® F 10000
- RECYFIX® HICAP® F Trash Boxes




Rain event
150 l/s per hectare



Flow capacity of a mesh 13/28 mm grating
4 l/s per metre

Inlet capacity of RECYFIX® HICAP® F

(applies to all nominal widths)

Slot 6 mm		3.80
Mesh 13/28 mm		4.00
Slot 28 mm		3.60

* measured with a water head of 10 mm

Area to be drained
133 m²

Area to be drained
133 m²

DACHFIX®

Reliable water retention system for terraces, facades and flat roofs.

1 Requirements

- fast and reliable removal of surface water on facades, flat roofs and terraces
- compliance with the guidelines and the flat roof relevant DIN standards
- backwater reserve for sudden accumulation of rainwater

2 Application areas

- flat roof green areas
- passable roof areas and terraces
- facade channels
- in front of entrances of balconies and terraces

3 Solutions

- powerful backwater reserve for abruptly accumulated water quantities
- horizontal and vertical drainage
- effective protection of walls, doors and windows elements
- open channel systems: channel bodies have drainage possibility on all sides
- barrier-free transitions on terraces
- easy assembling kit

RECYFIX® GREEN STANDARD

Turf honeycomb for infiltration of rainwater in parking areas.



- ✓ the product is light and strong making it quick and easy to install
- ✓ helps to directly drain the rainfall
- ✓ the product when laid gives more than 90% of the area to turf



Europa Shopping Centre in Bystrica, Slovakia



Holiday Inn in Bydgoszcz, Poland

SPORTFIX®

The comprehensive range for all Sports Facilities.



- ✓ high quality systems for track and field drainage
- ✓ water jump, longjump, sand traps and soft kerb compliment the product range
- ✓ all products met the IAAF Standards

More information
www.hauraton.in

Money-saving installation, easy to process



Light weight.

Its light weight will keep your back in good health: A channel with a nominal width of 100 mm weighs just 4 kg.



Easy processing.

The recycled composite is easy to process. Fitting pieces, pre-cuts and openings can be made using simple tools such as a saw or core drill bit with little effort.

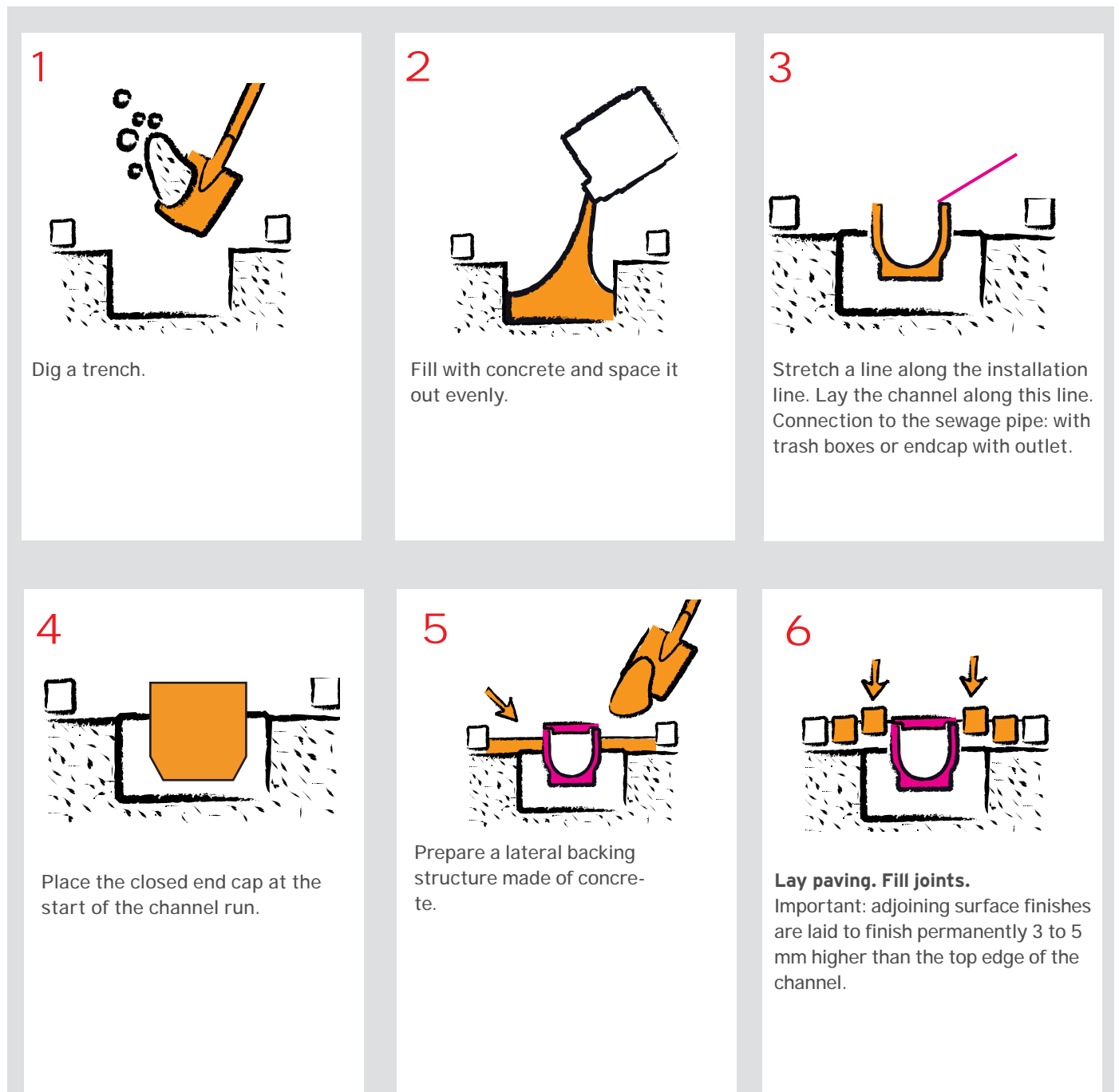


Combination items.

RECYFIX® channels are delivered to site pre-assembled with an inlaid grating, and can be directly removed from the pallet and laid by one person.

Step by step installation instructions

An example for paving installation



All current and detailed installation instructions online on www.hauraton.in

Look up our current installation instructions on the internet under www.hauraton.in

At a glance:

- ✓ 10 mm wall thickness for highest security
- ✓ optimised construction after FE-analysis
- ✓ pure, high quality raw material is used in the optimised production process

AQUAFIX®Separators

Series "10 PE" made of polyethylene
Light solutions for strong requirements.

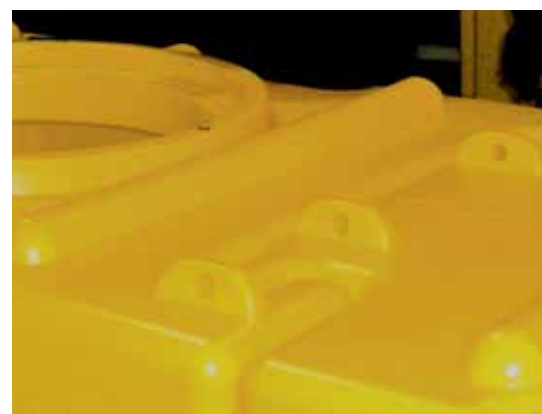
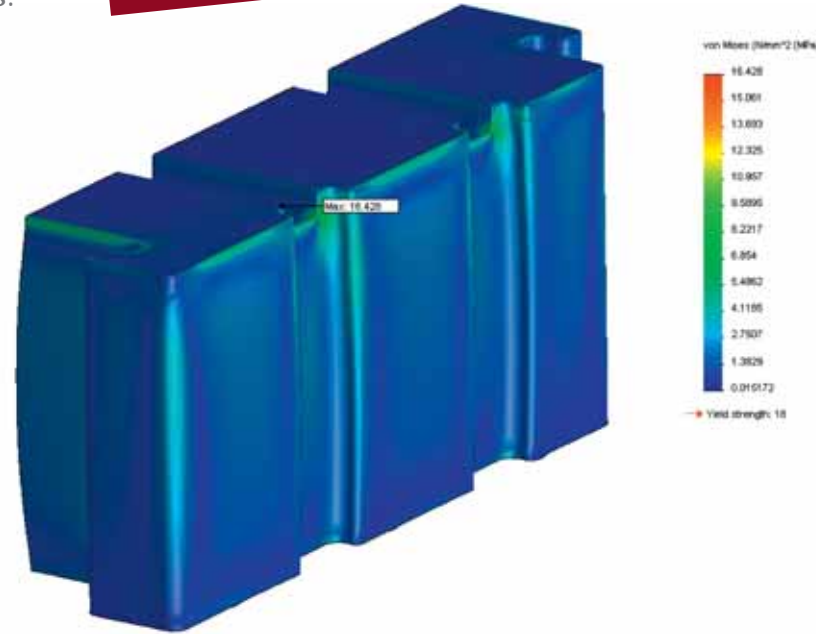
Features

- 10 mm wall thickness
- stop rings to handle
- computer aided design
- according to standards EN 858 or EN 1825
- wide openings
- for light liquid separators:
 - automatic closing device easy to remove
 - coalescence cell easy to remove
 - sample taking device can be integrated

Extensions

Extension pipes in every length can be supplied.
Covers in class A or D available.

The construction of AQUAFIX 10 PE separators was done according to detailed FE analysis. The combination of high quality material, optimised production process and at least 10 mm wall thickness guarantee highest stability.



AQUAFIX®Separators

Series "PP" made of polypropylene
One system for all cases.

Features

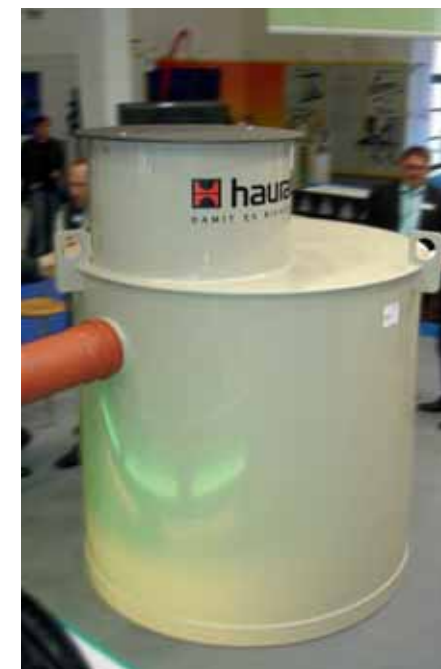
- 6 to 12 mm wall thickness
- stop rings to handle in horizontal and vertical position
- buoyancy protection
- according to standards EN 858 or EN 1825
- wide openings
- for light liquid separators:
 - automatic closing device easy to remove
 - coalescence cell easy to remove
 - sample taking device can be integrated

Extensions

Extension 500 mm included, adjustment rings 500 mm can be supplied. Covers in class A or D available.

At a glance:

- ✓ 6 to 12 mm wall thickness
- ✓ light installation on site is possible without crane
- ✓ high stability (self standing construction)





All drawings, measurements and weights
are noncommittal. We reserve the right
to do technical changes for improvement.
AH/PC/000/REV.01/12/18

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